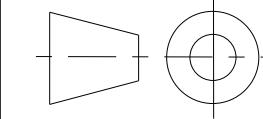


SCALE 3:16

ITEM NO	PART NUMBER	QTY	DESCRIPTION
1	GE-14011	3	Low Goal Side Assembly
2	GE-14012	1	Low Goal Front Assembly
3	GE-14013	4	Low Goal Keep Rod
4	GE-14014	1	Low Goal Top Assembly
5	GE-14015	1	Low Goal Ramp



UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/- 0.1
XXX +/- 0.01
XXXX +/- 0.001
ANG +/- 1

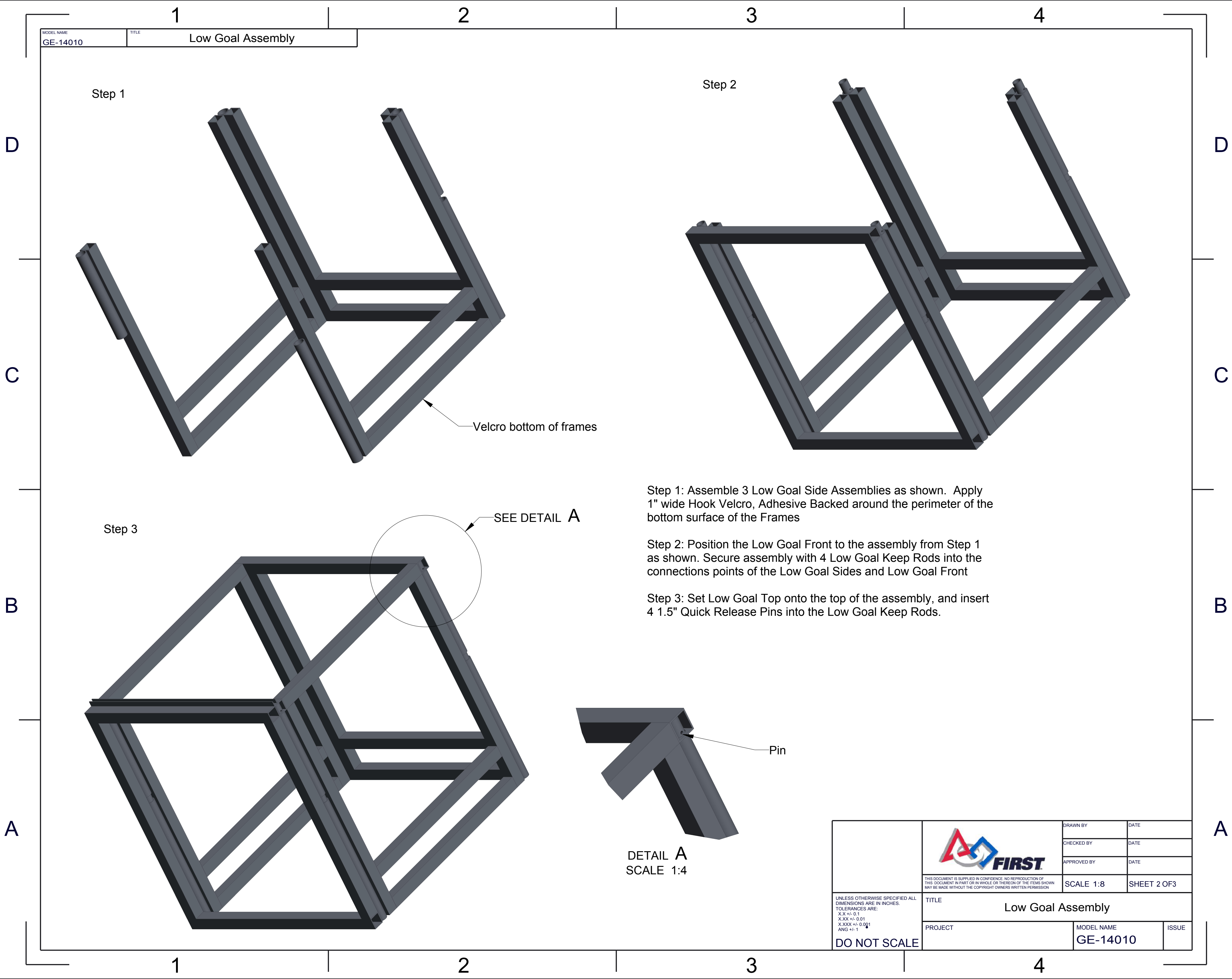
DO NOT SCALE




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CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:8	SHEET 1 OF3

TITLE Low Goal Assembly		
PROJECT	MODEL NAME GE-14010	ISSUE



<div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</div> <div>DO NOT SCALE</div>	<div></div> <div>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</div>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 2 OF 3
TITLE Low Goal Assembly			
PROJECT		MODEL NAME GE-14010	ISSUE

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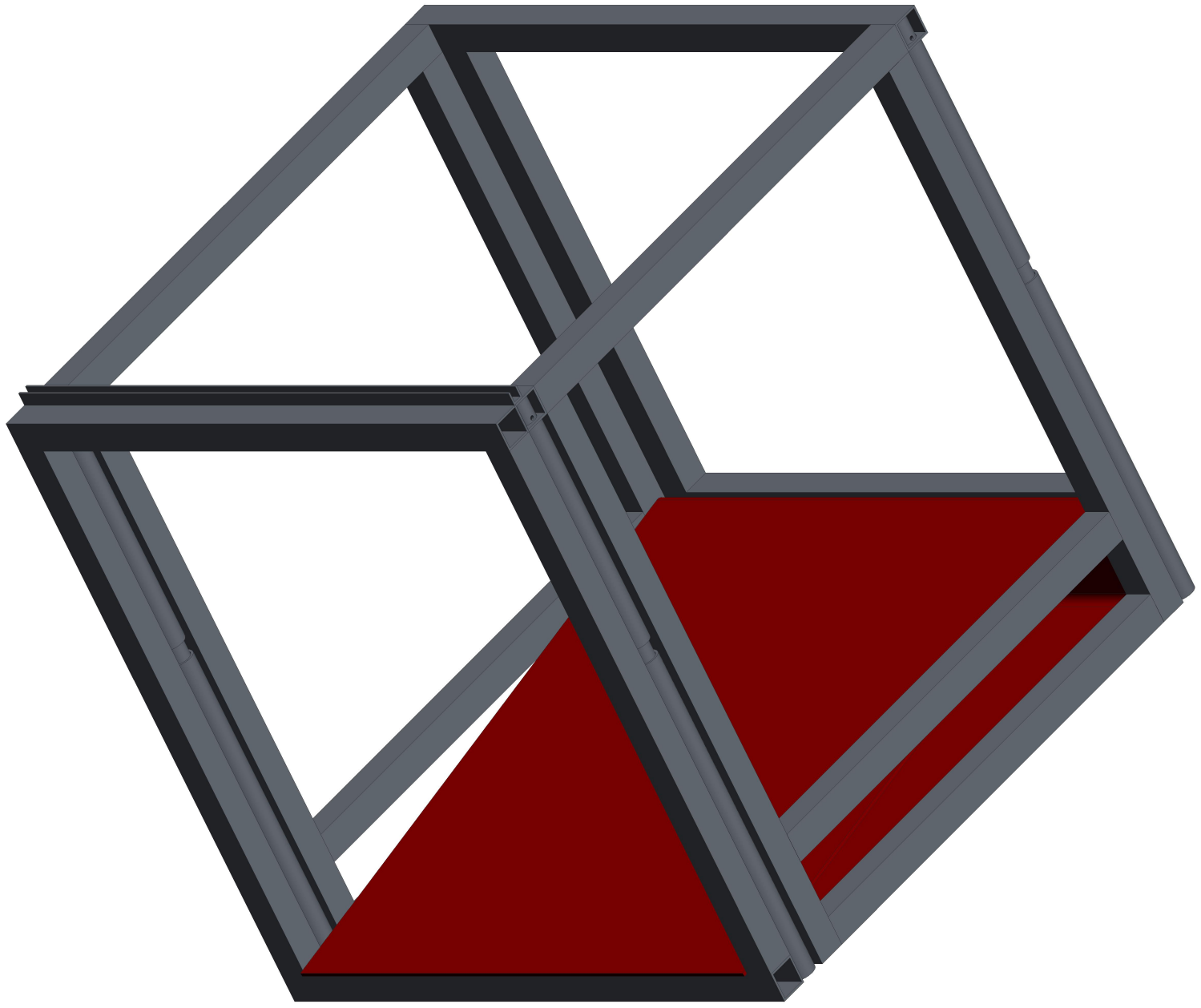
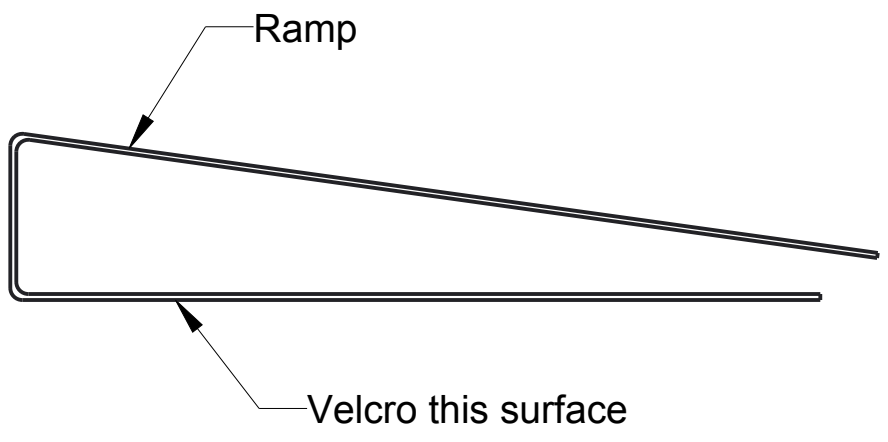
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Step 4: Apply a 4" wide strip of Hook Velcro to the perimeter of the bottom surface of the ramp. Insert Low Goal Ramp, making sure that the Ramp slopes out of the field.

		DRAWN BY	DATE
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		APPROVED BY	DATE
		SCALE 1:8	SHEET 3 OF 3
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small>	TITLE Low Goal Assembly		
	PROJECT		MODEL NAME GE-14010
DO NOT SCALE		ISSUE	

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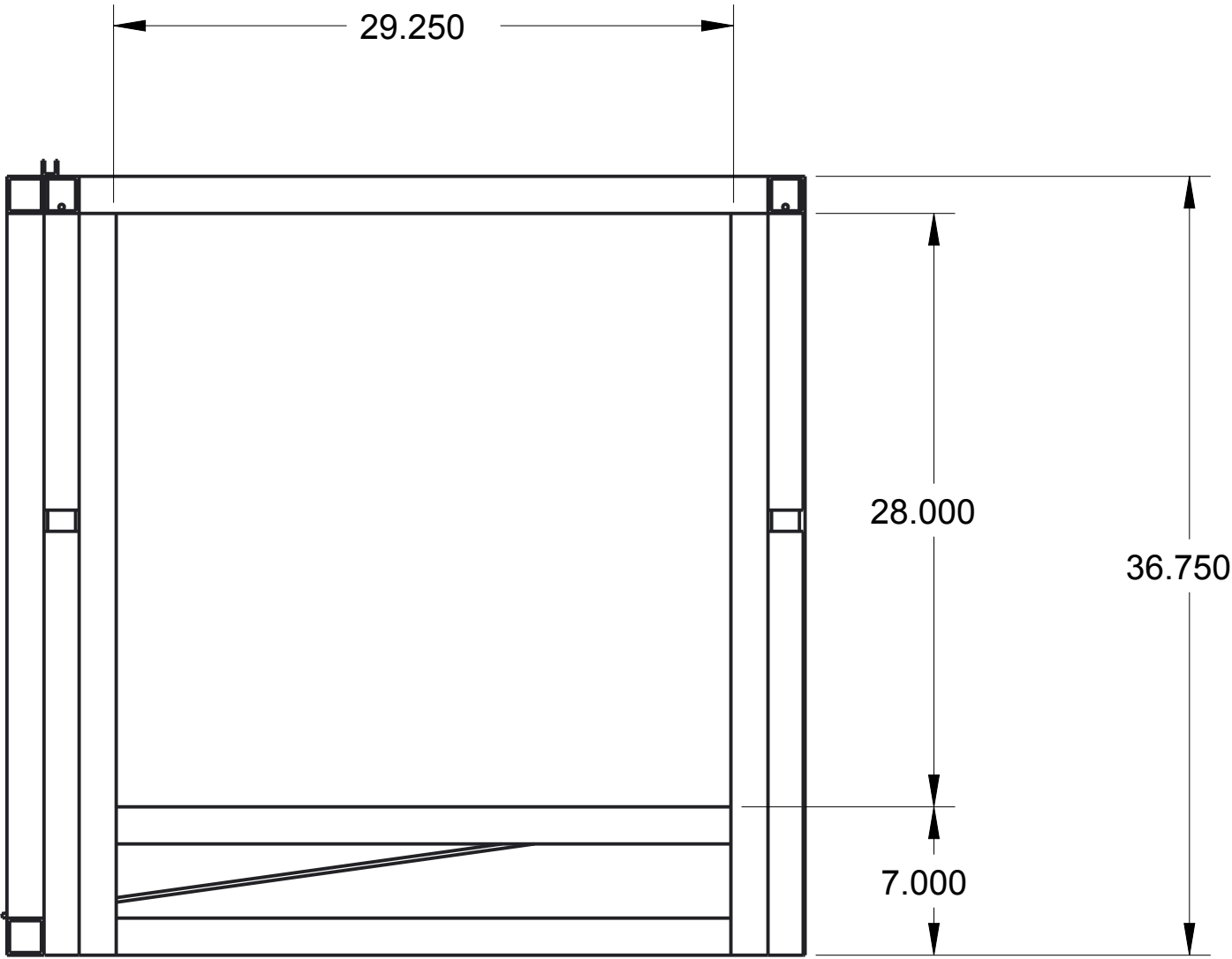
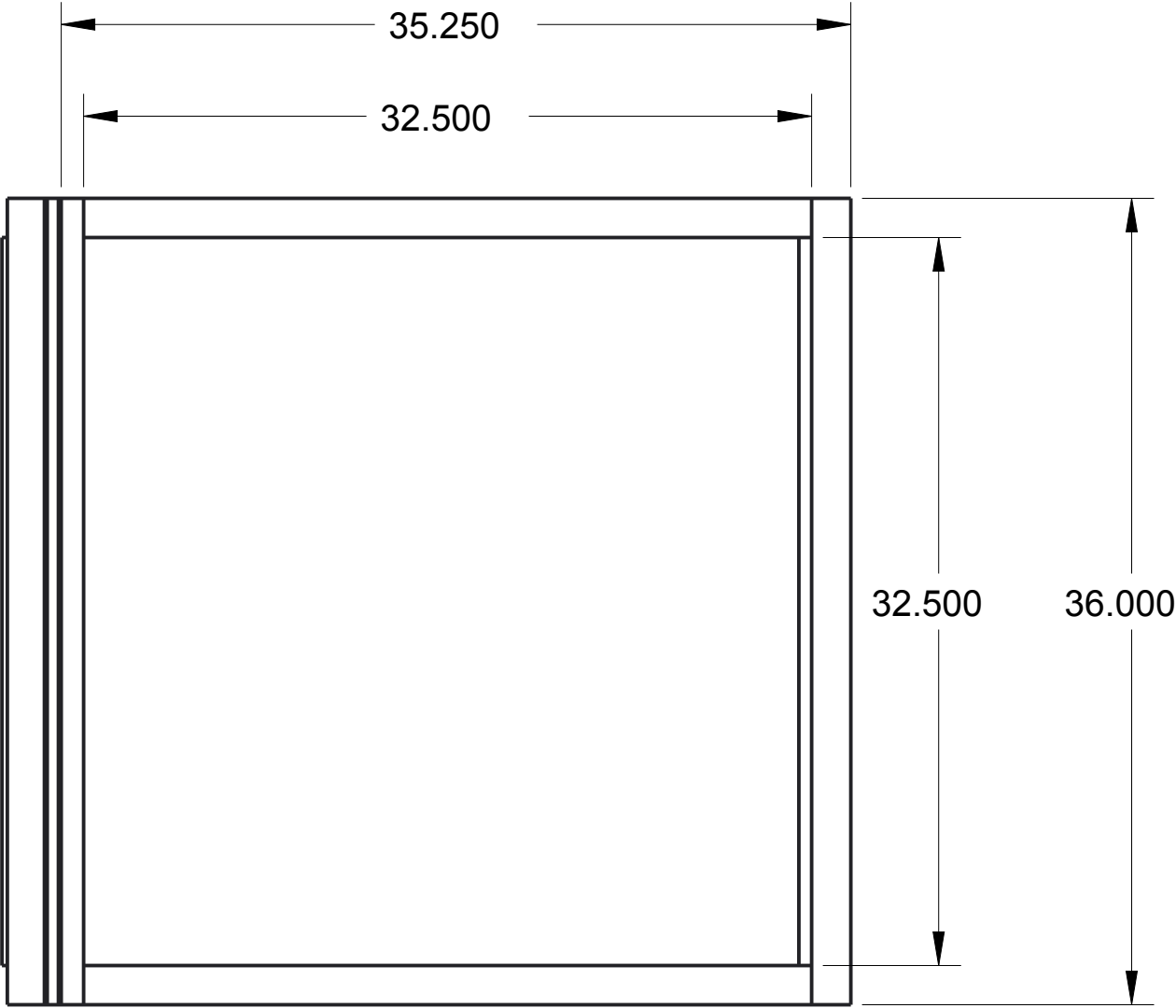
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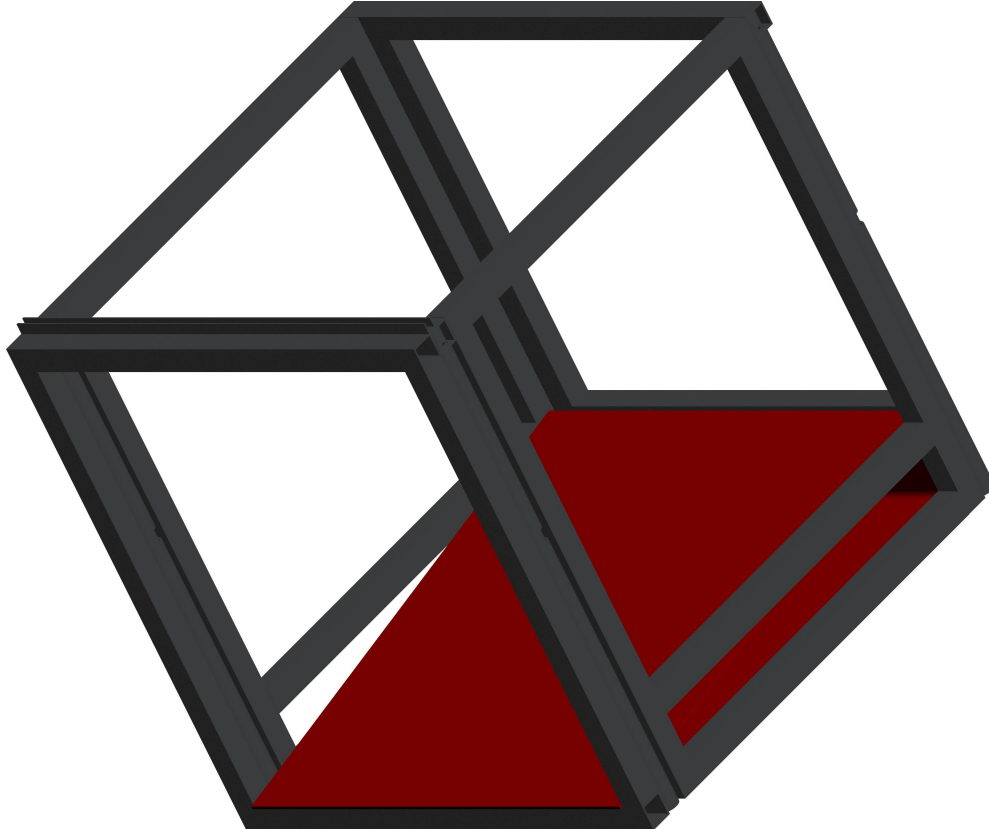
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MODEL NAME	TITLE
GE-14010	



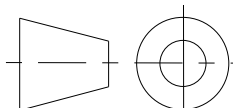

SCALE 1:8



SCALE 1:12

NOTE: LOW GOAL

The LOW GOAL hooks into the field perimeter, and has a small ramp inside of the frame to help eject balls out of the field once scored. That ramp will be colored Blue or Red, depending on which side of the field it's on.

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 5:64	SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1		TITLE	
PROJECT		MODEL NAME GE-14010	ISSUE
DO NOT SCALE			

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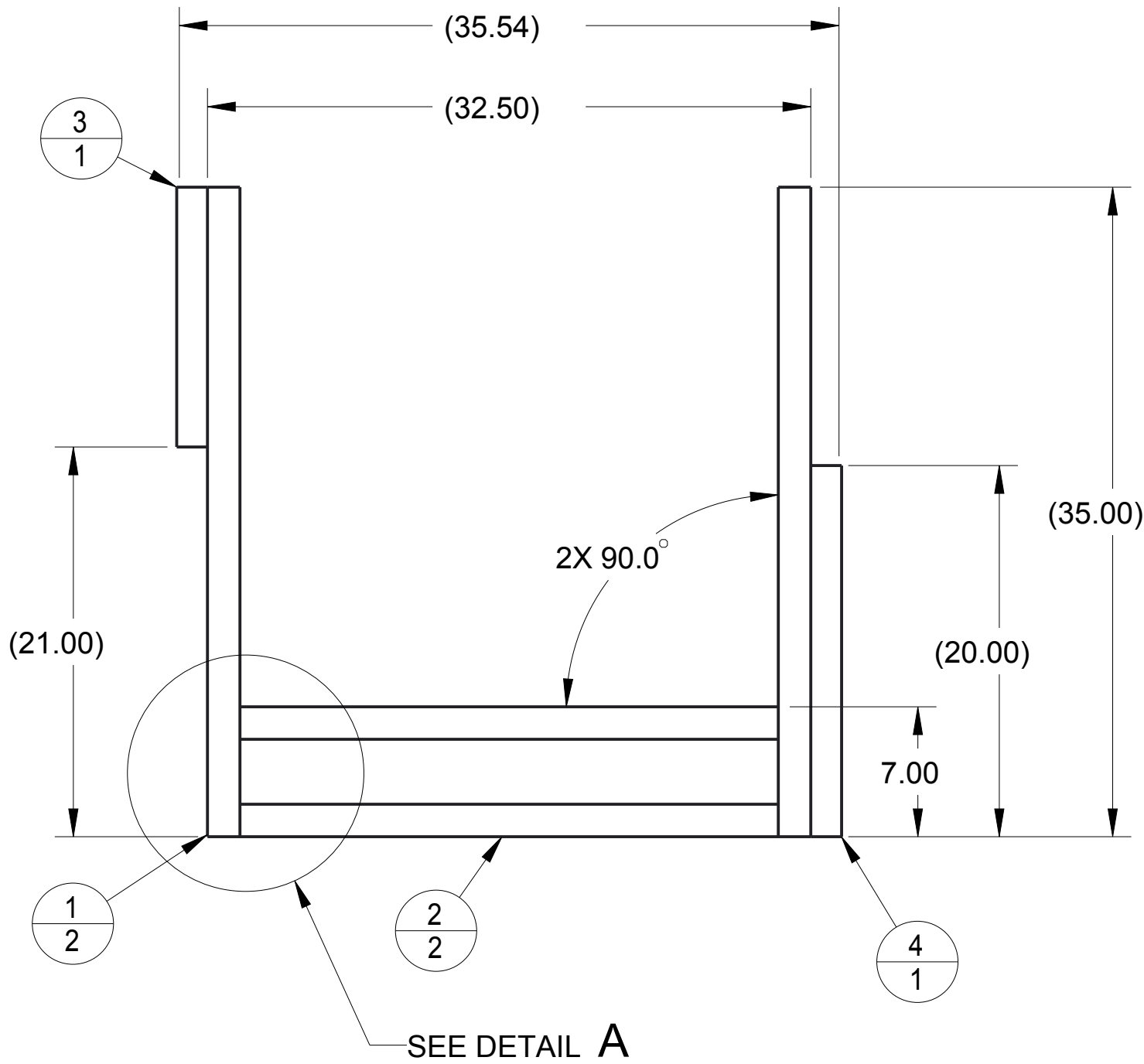
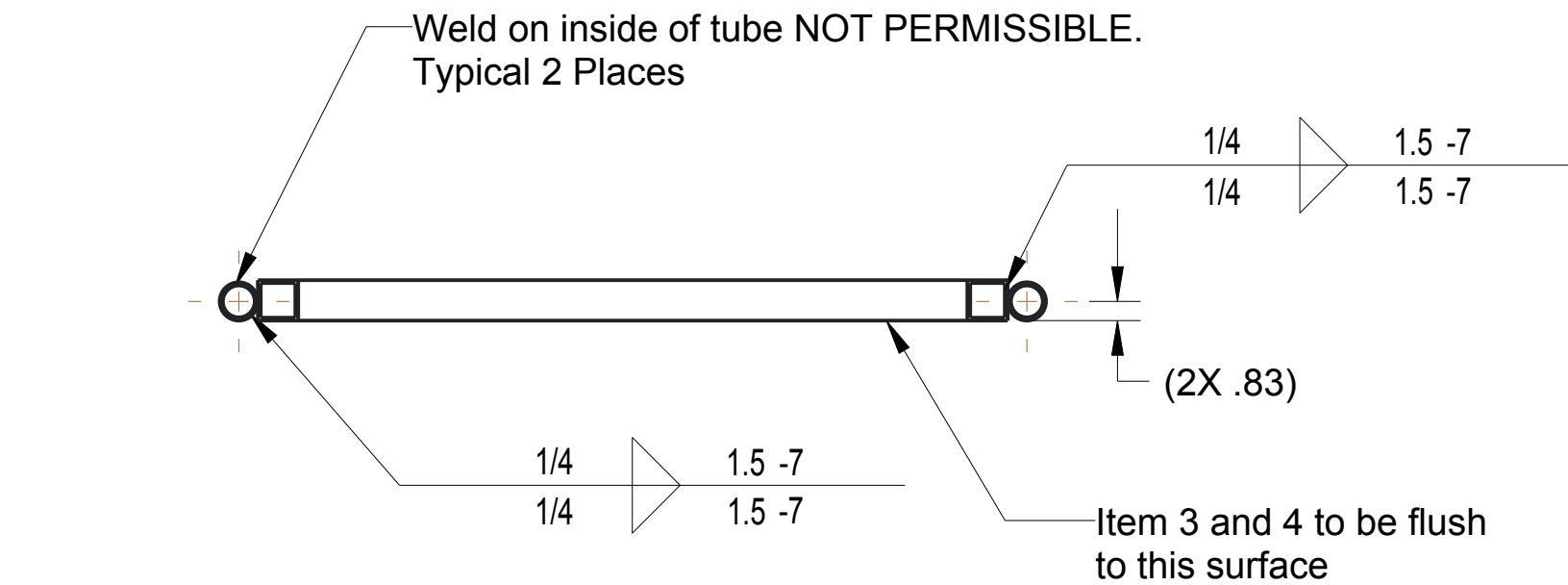
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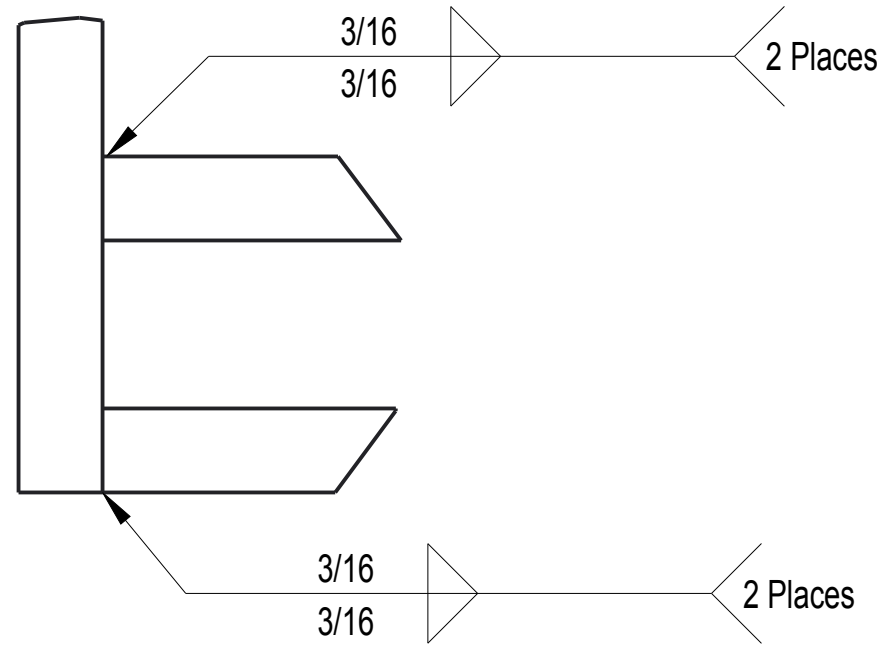
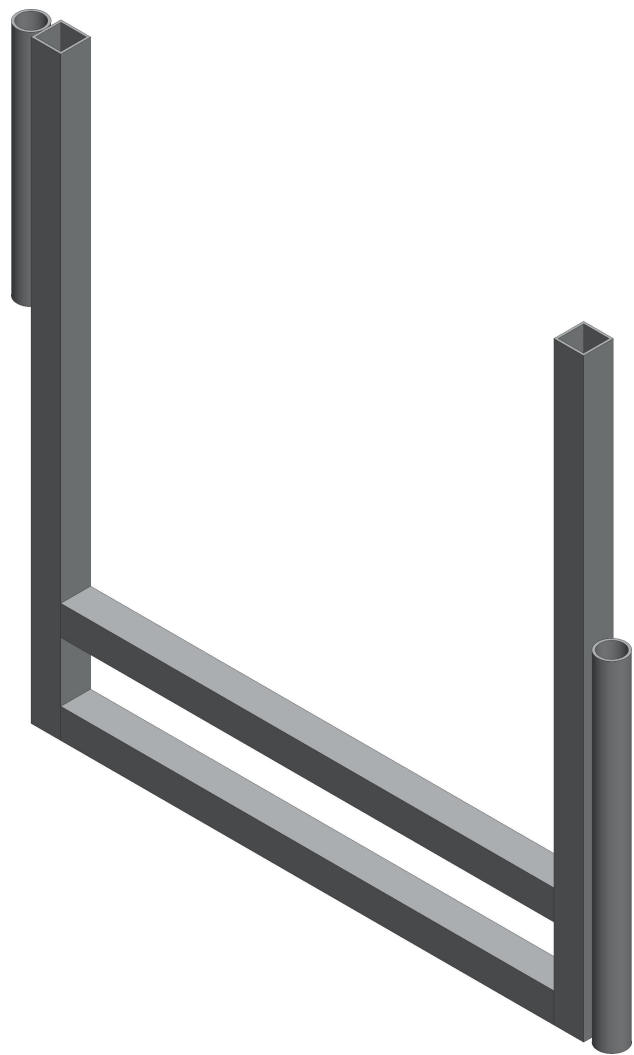
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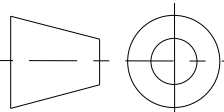

MODEL NAME	TITLE
GE-14011	Low Goal Side Assembly



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14011-1	2	Vertical Member	1.75"x.125" Square Tube, 6063 Aluminum
2	GE-14011-2	2	Horizontal Member	1.75"x.125" Square Tube, 6063 Aluminum
3	GE-14011-3	1	Connector Tube, Top	1.25" Schedule 40 Pipe, 6061 Aluminum
4	GE-14011-4	1	Connector Tube, Bottom	1.25" Schedule 40 Pipe, 6061 Aluminum



DETAIL A
SCALE 1:4

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 1 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1		TITLE Low Goal Side Assembly	
DO NOT SCALE		PROJECT	MODEL NAME GE-14011
		ISSUE	

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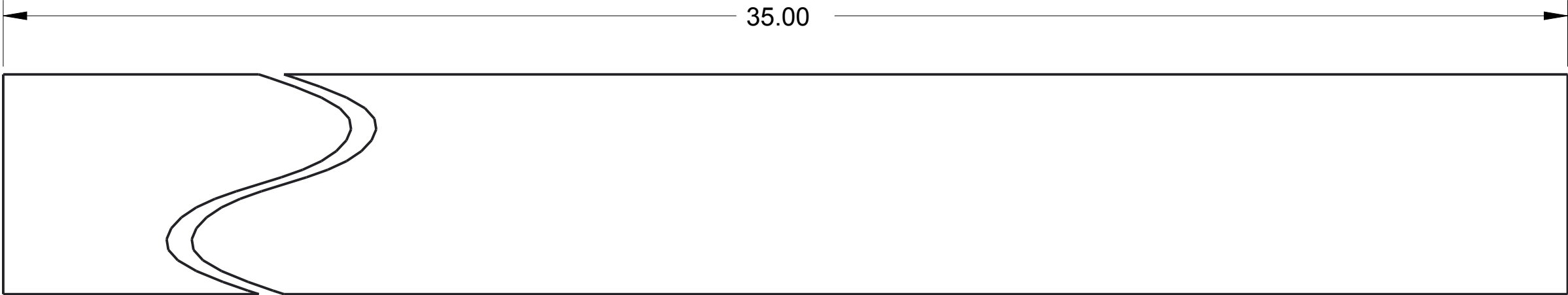
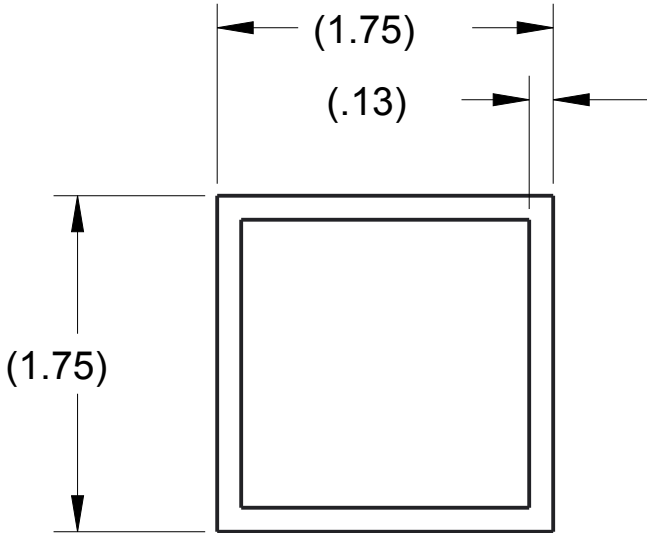
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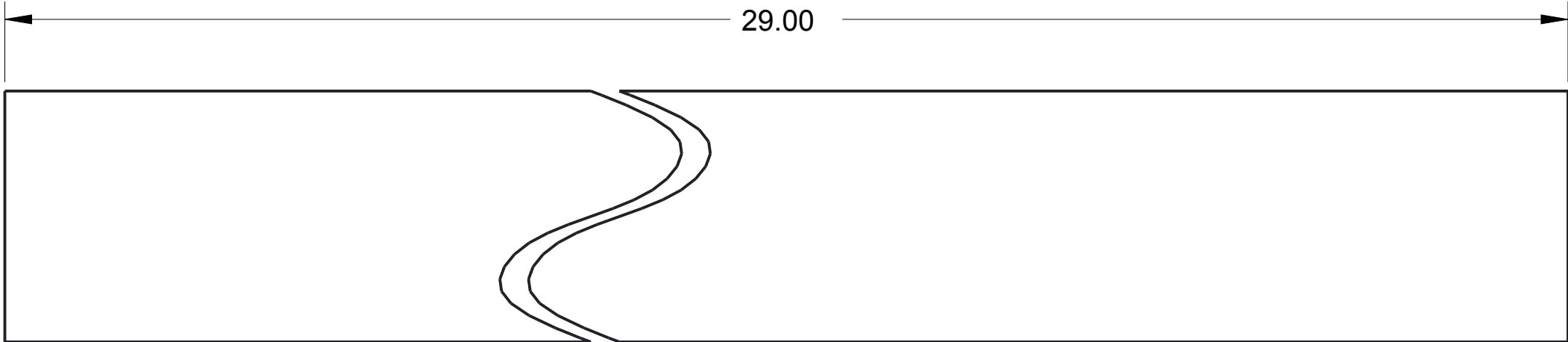
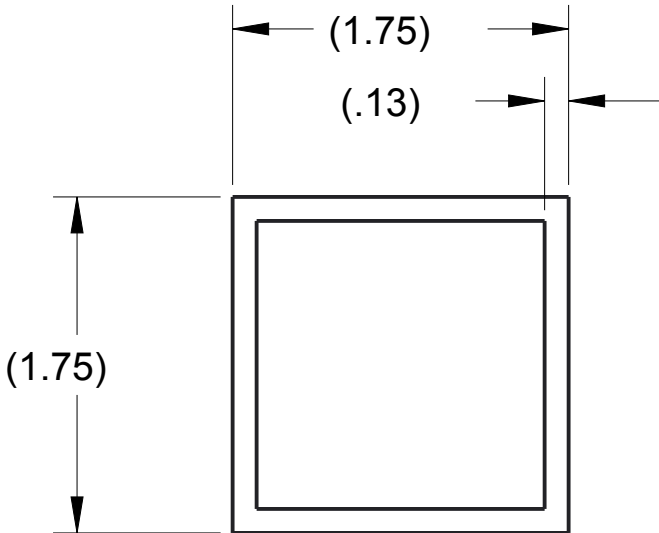
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MODEL NAME	TITLE
GE-14011	Low Goal Side Assembly



Item: GE-14011-1, Vertical Member
Material: 1.75"x.125" Square Tube, 6063 Aluminum
Scale: 1:1
QTY: 2



Item: GE-14011-2, Horizontal Member
Material: 1.75"x.125" Square Tube, 6063 Aluminum
Scale: 1:1
QTY: 2

	DRAWN BY		DATE
	CHECKED BY		DATE
	APPROVED BY		DATE
	SCALE 19:192		SHEET 2 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE Low Goal Side Assembly		
	PROJECT		MODEL NAME GE-14011
	DO NOT SCALE		ISSUE

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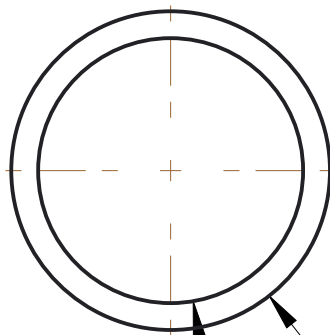
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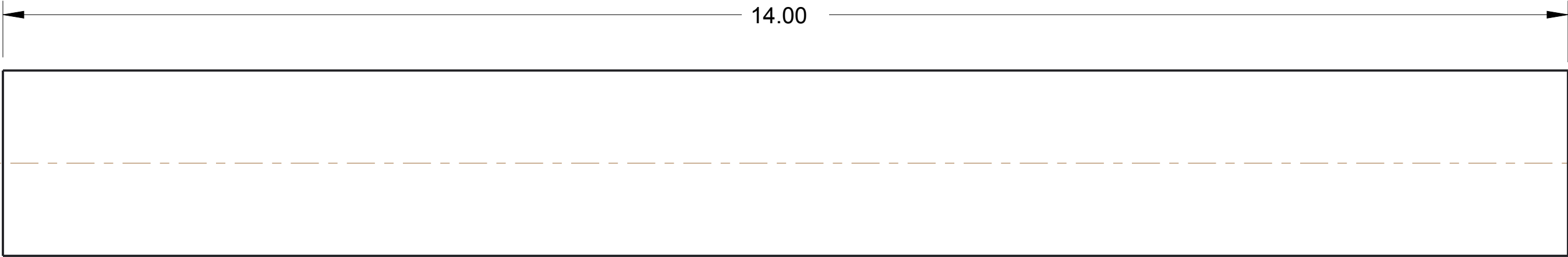
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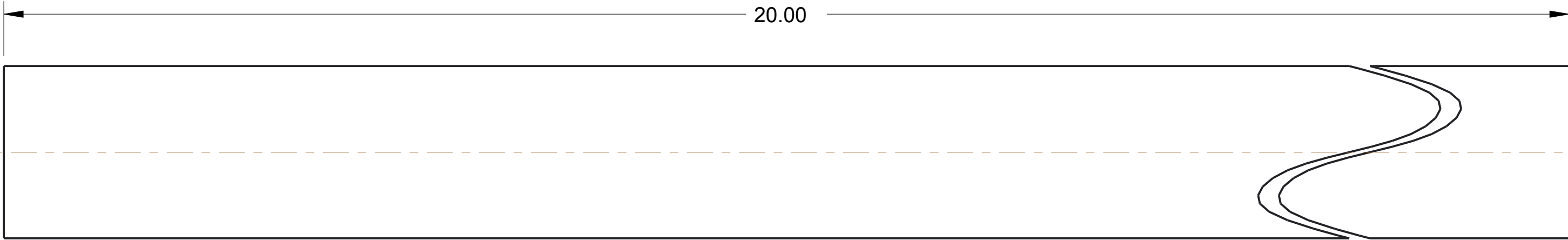
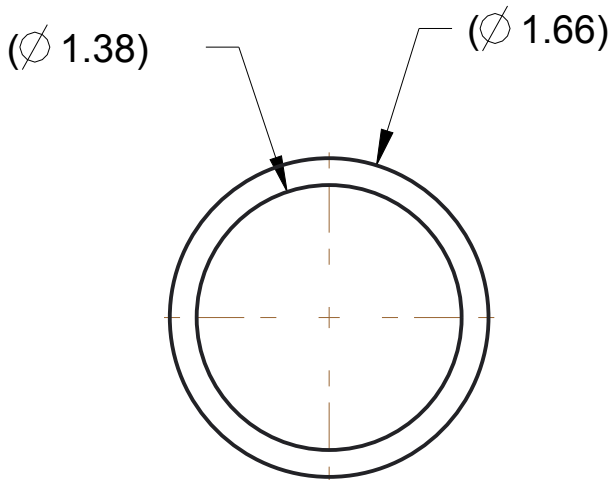
MODEL NAME	TITLE
GE-14011	




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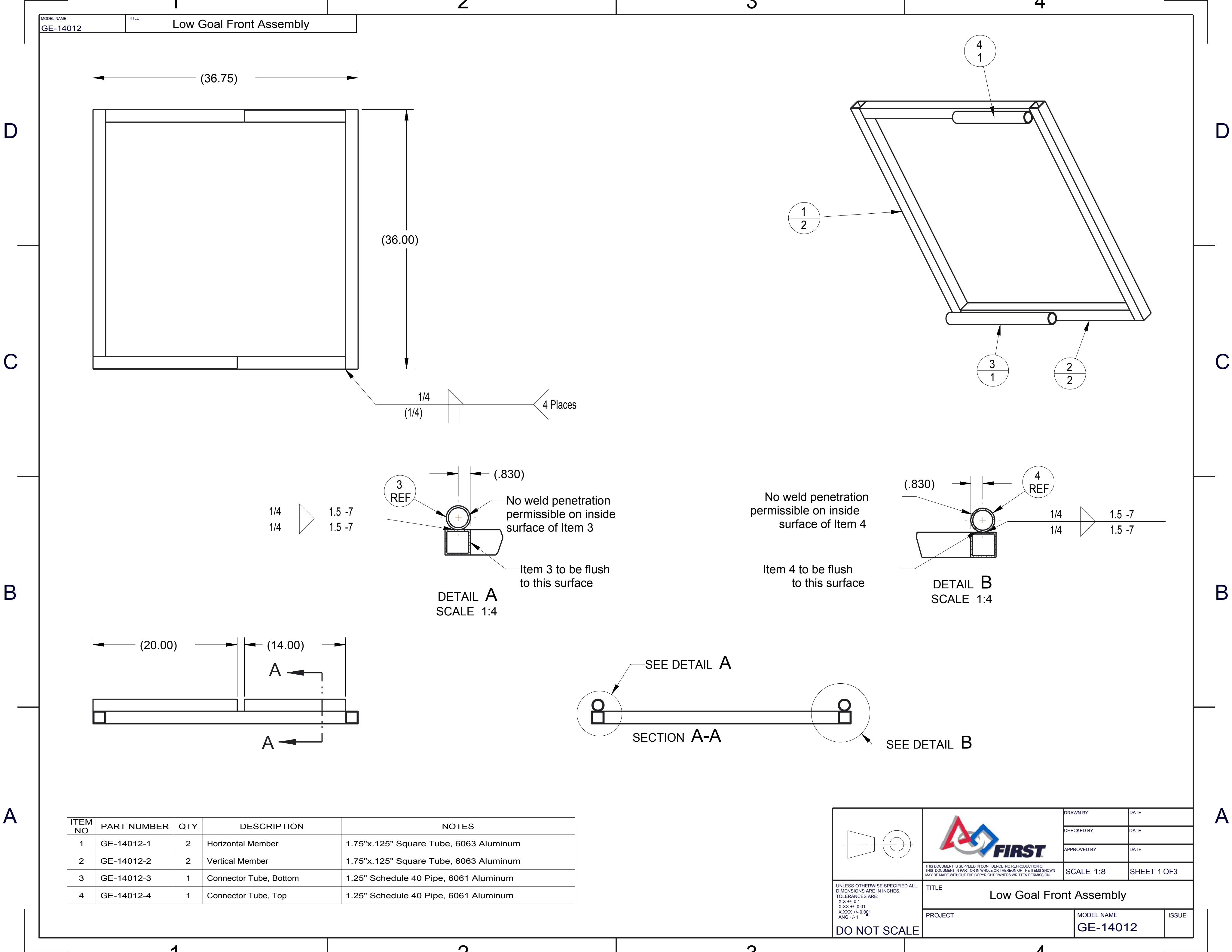


Item: GE-14011-3, Connector Tube, Top
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum
Scale: 1:1
QTY: 1




Item: GE-14011-3, Connector Tube, Bottom
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum
Scale: 1:1
QTY: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE		
	PROJECT	MODEL NAME GE-14011	ISSUE
	DO NOT SCALE		



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14012-1	2	Horizontal Member	1.75"x.125" Square Tube, 6063 Aluminum
2	GE-14012-2	2	Vertical Member	1.75"x.125" Square Tube, 6063 Aluminum
3	GE-14012-3	1	Connector Tube, Bottom	1.25" Schedule 40 Pipe, 6061 Aluminum
4	GE-14012-4	1	Connector Tube, Top	1.25" Schedule 40 Pipe, 6061 Aluminum



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1

DO NOT SCALE

TITLE

Low Goal Front Assembly

PROJECT

MODEL NAME

GE-14012

ISSUE

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SCALE 1:8

SHEET 1 OF 3

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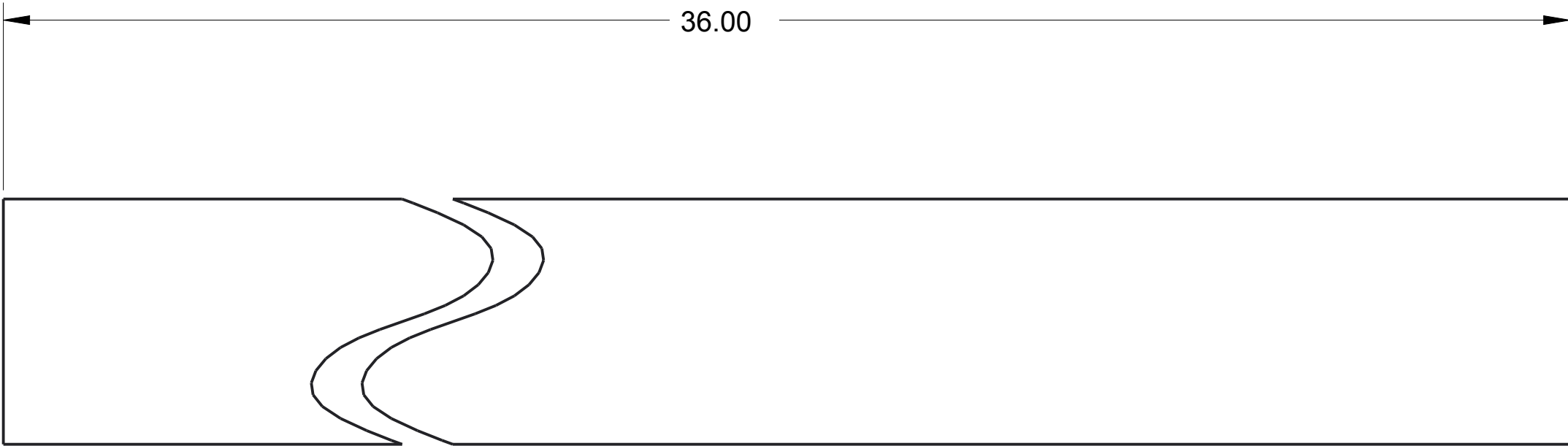
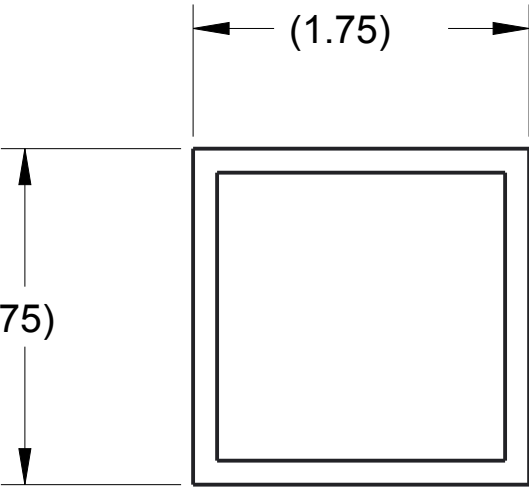
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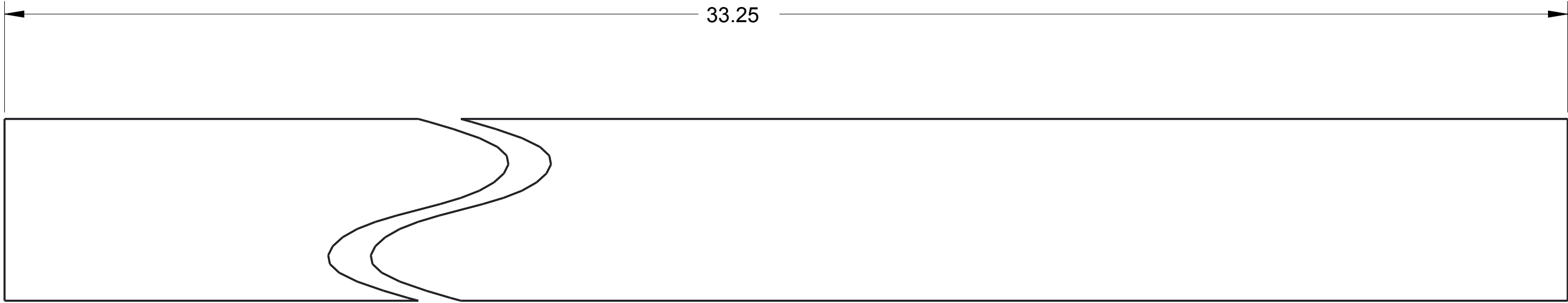
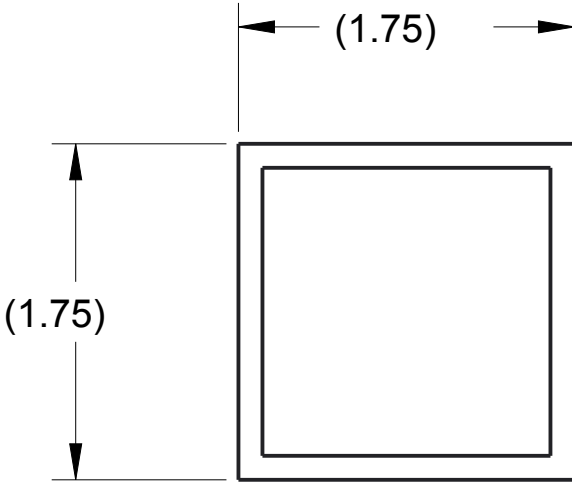
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MODEL NAME	TITLE
GE-14012	Low Goal Front Assembly



Item: GE-14012-01, Horizontal Member
Material: 1.75"x.125" Square Tube, 6063 Aluminum
Scale: 1/1
QTY: 2



Item: GE-14012-02, Vertical Member
Material: 1.75"x.125" Square Tube, 6063 Aluminum
Scale: 1/1
QTY: 2

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 7:64	SHEET 2 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE Low Goal Front Assembly	
	PROJECT	MODEL NAME GE-14012
	DO NOT SCALE	
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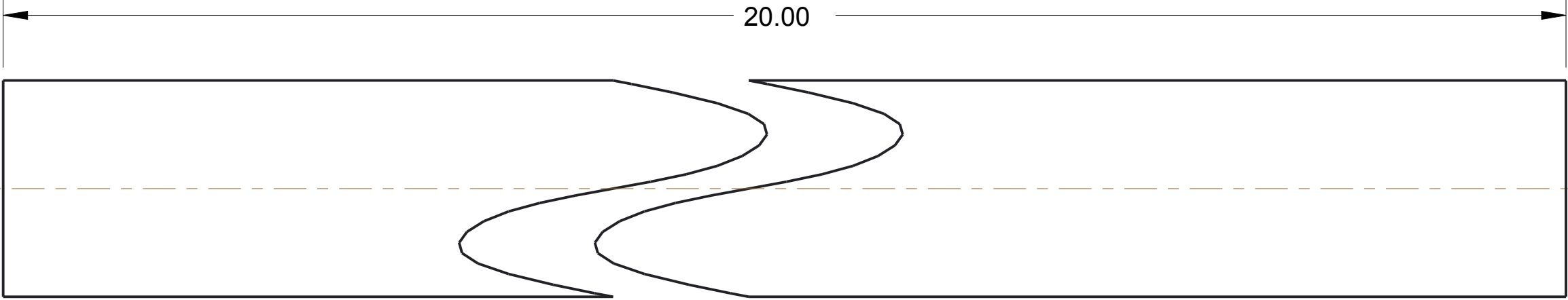
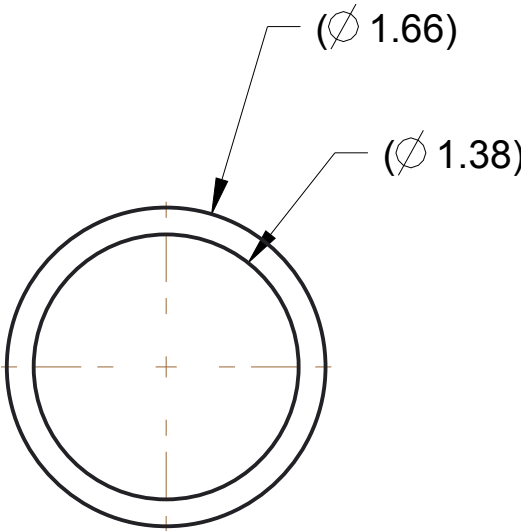
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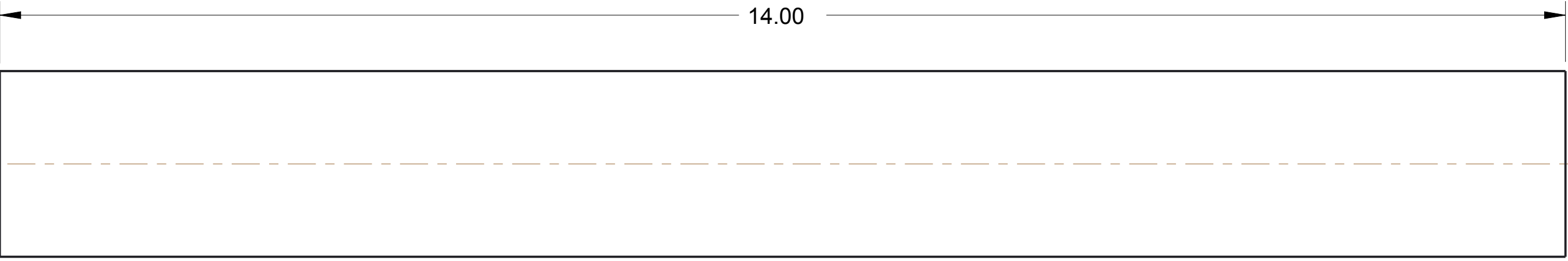
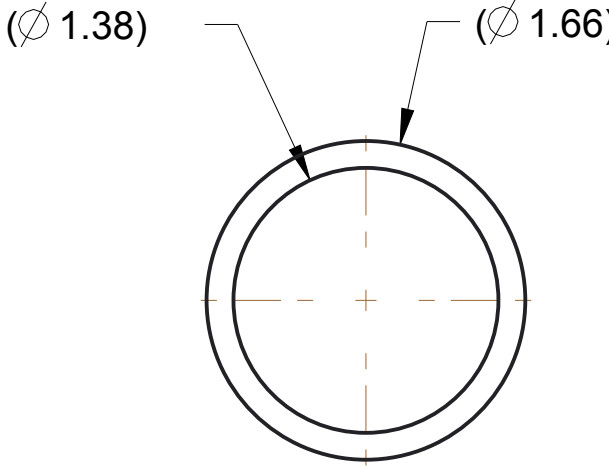
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Item: GE-14012-03, Connector Tube, Bottom
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum
Scale: 1/1
QTY: 1



Item: GE-14012-04, Connector Tube, Top
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum
Scale: 1/1
QTY: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 7:64	SHEET 3 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE Low Goal Front Assembly		
DO NOT SCALE	PROJECT	MODEL NAME GE-14012	ISSUE

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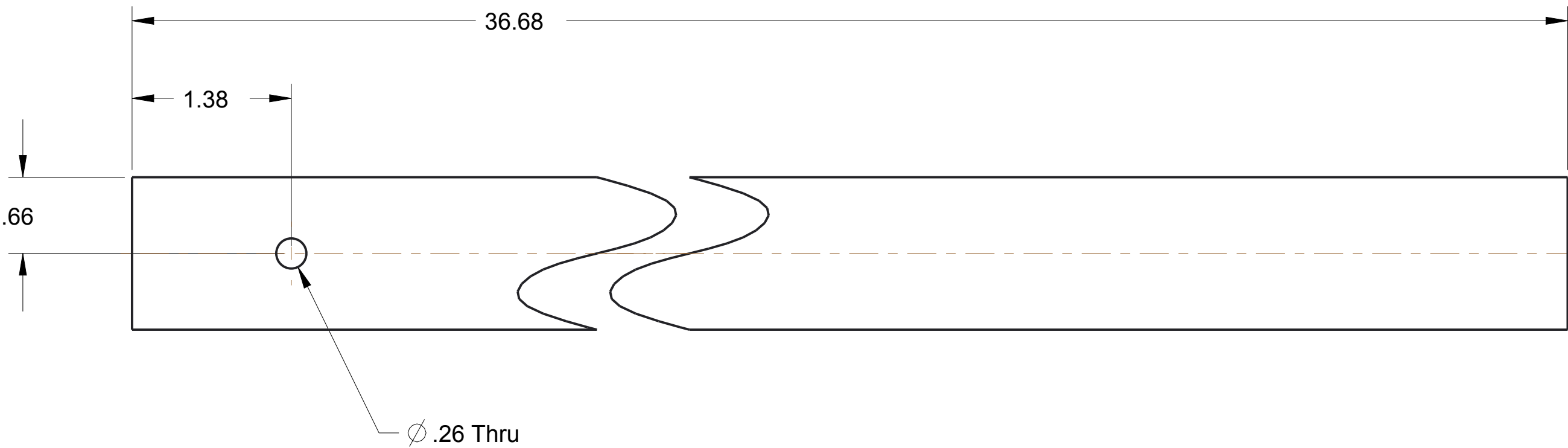
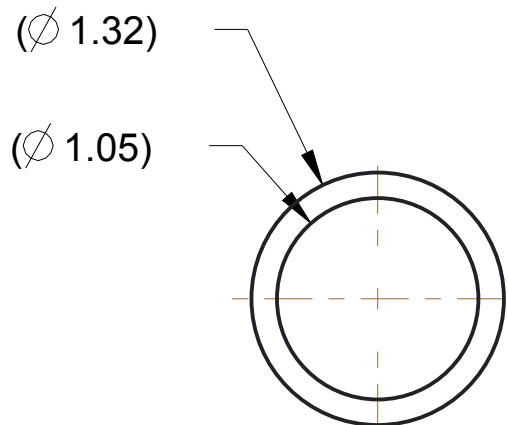
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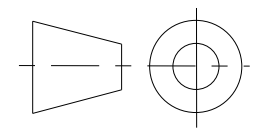
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MODEL NAME	TITLE
GE-14013	Low Goal Keep Rod



- NOTES:
- 1.) Material: 6061-T6 Aluminum, 1" Schedule 40 Pipe
 - 2.) Remove all burrs and sharp edges

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	SCALE 1:1		SHEET 1 OF 1
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> DO NOT SCALE	TITLE Low Goal Keep Rod		
	PROJECT		MODEL NAME GE-14013
			ISSUE

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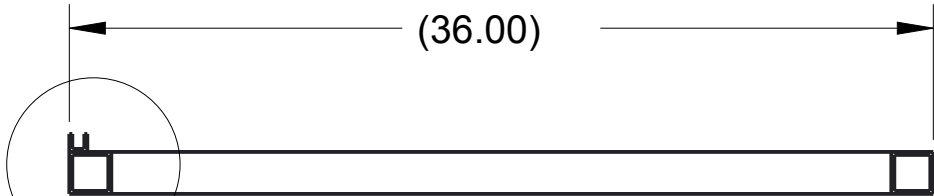
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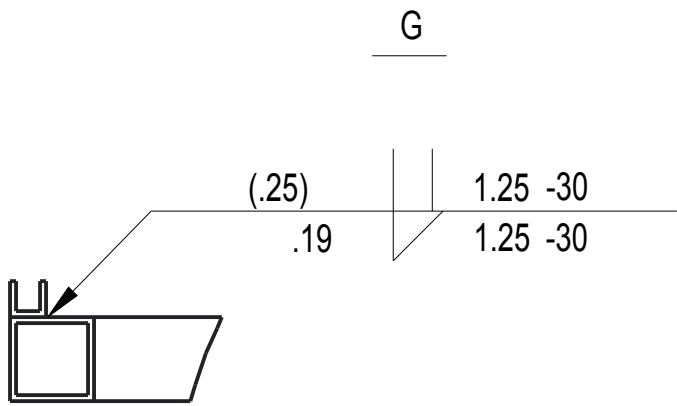
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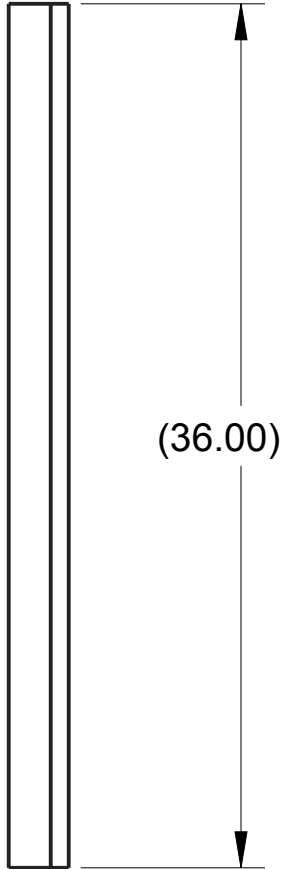
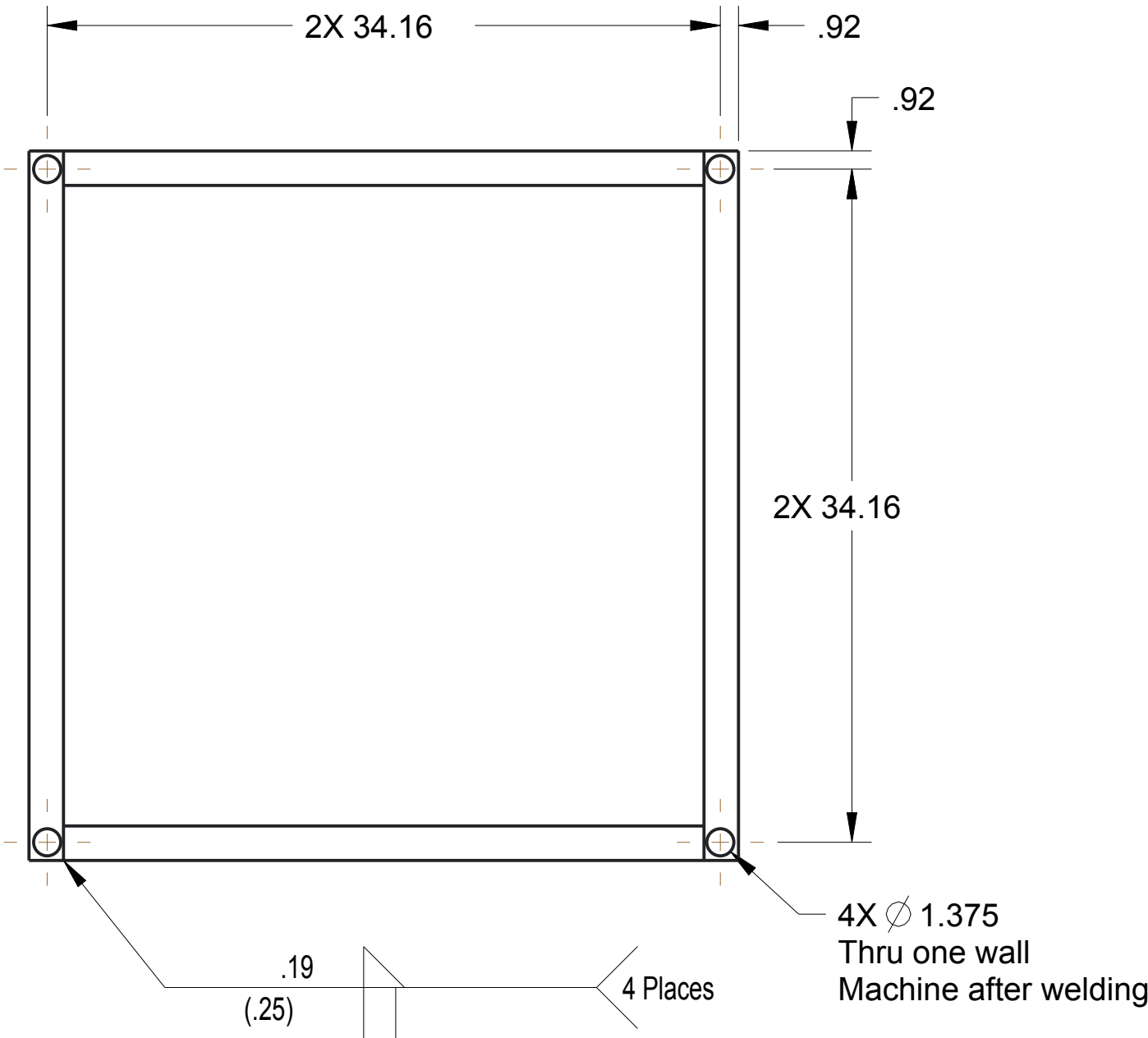
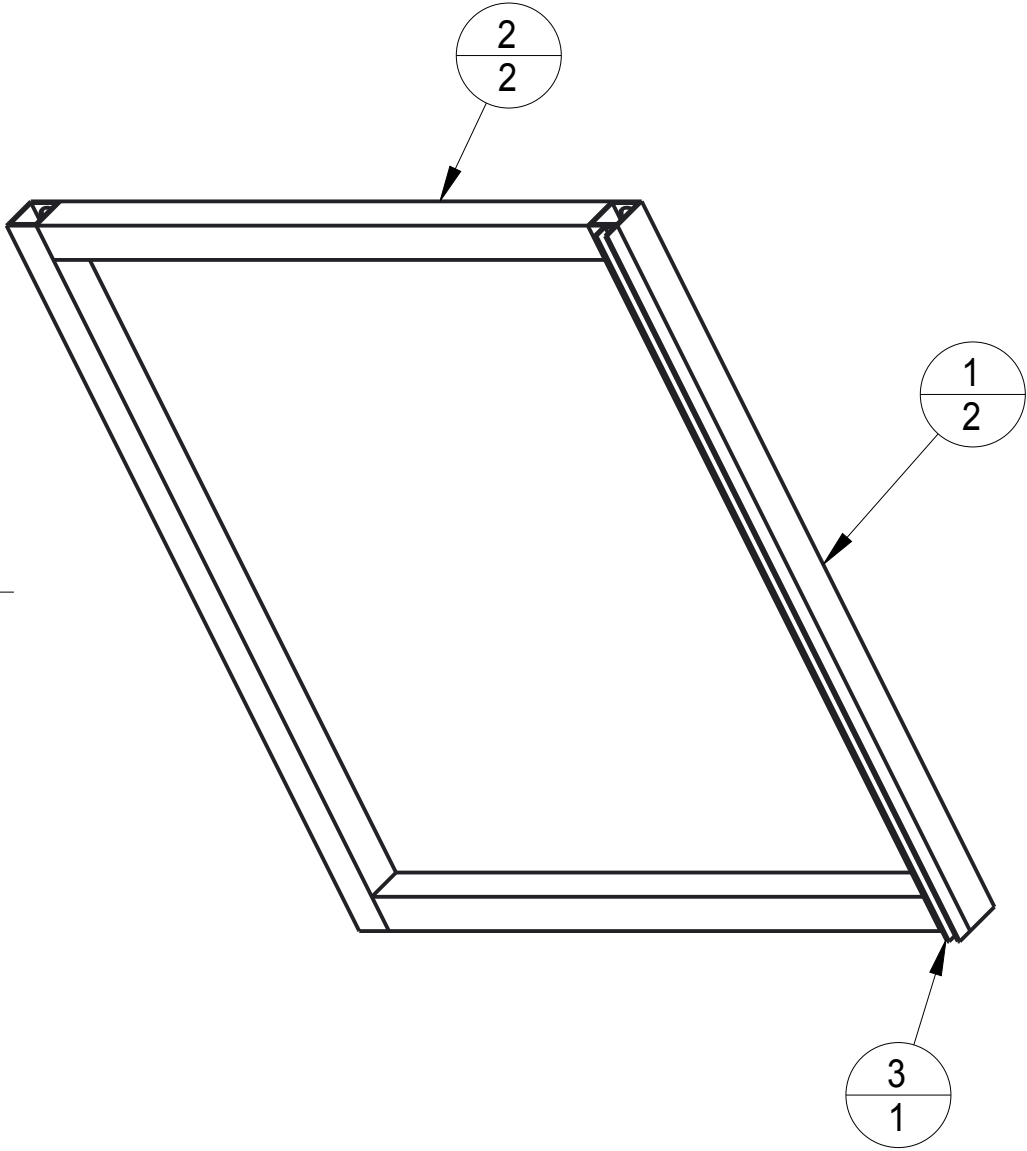
MODEL NAME	TITLE
GE-14014	Low Goal Top Assembly




SEE DETAIL A



DETAIL A
SCALE 1:4



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14014-1	2	Long Side	1.75" x .125" Square Tube, 6063 Aluminum
2	GE-14014-2	2	Short Side	1.75" x .125" Square Tube, 6063 Aluminum
3	GE-14014-3	1	Channel	.75"x.75"x.125" Channel, 6063 Aluminum



DRAWN BY	DATE
CHECKED BY	DATE
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SCALE 1:8	
SHEET 1 OF 3	

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1

DO NOT SCALE

TITLE Low Goal Top Assembly	
PROJECT	MODEL NAME GE-14014
ISSUE	

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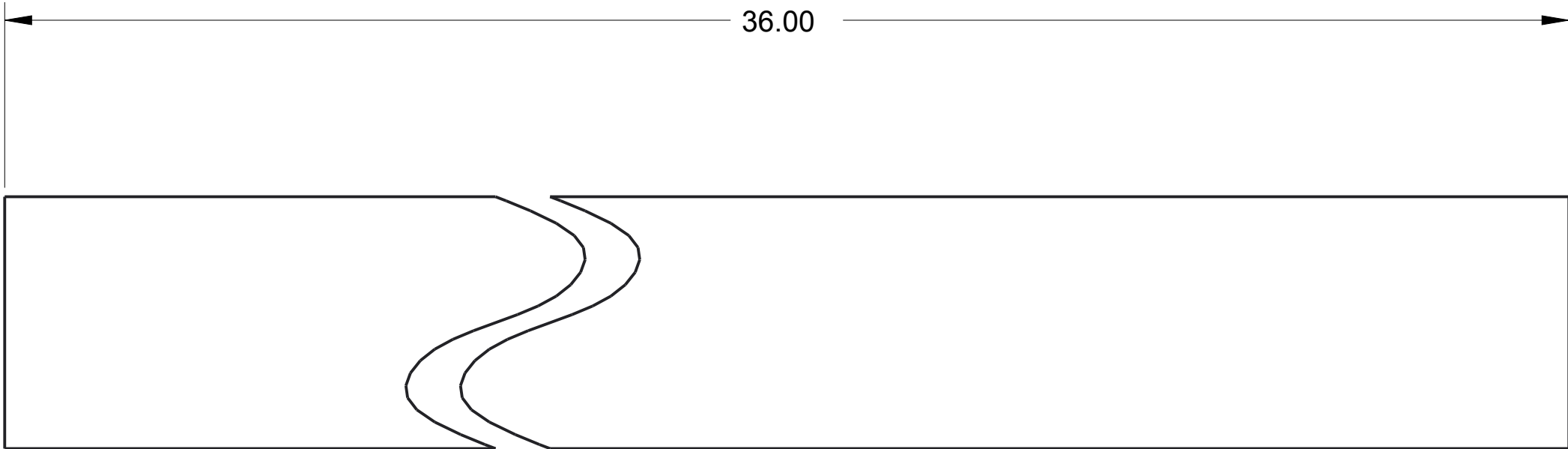
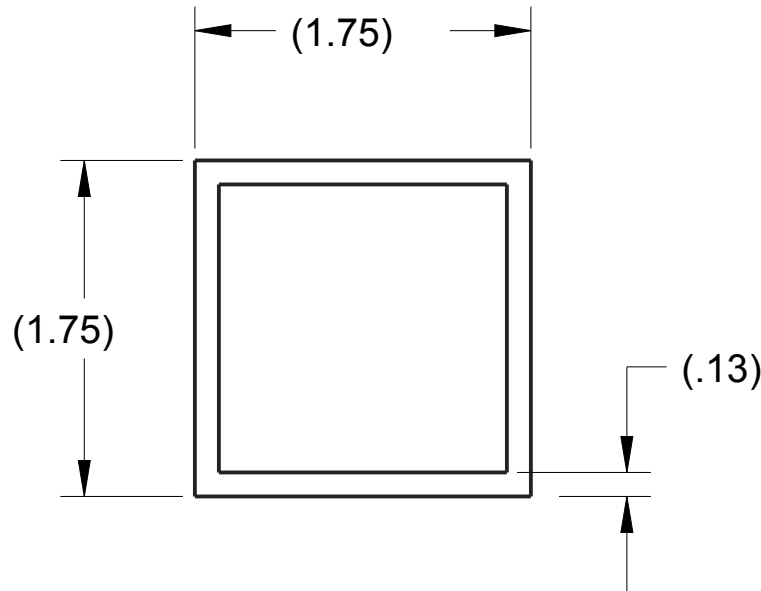
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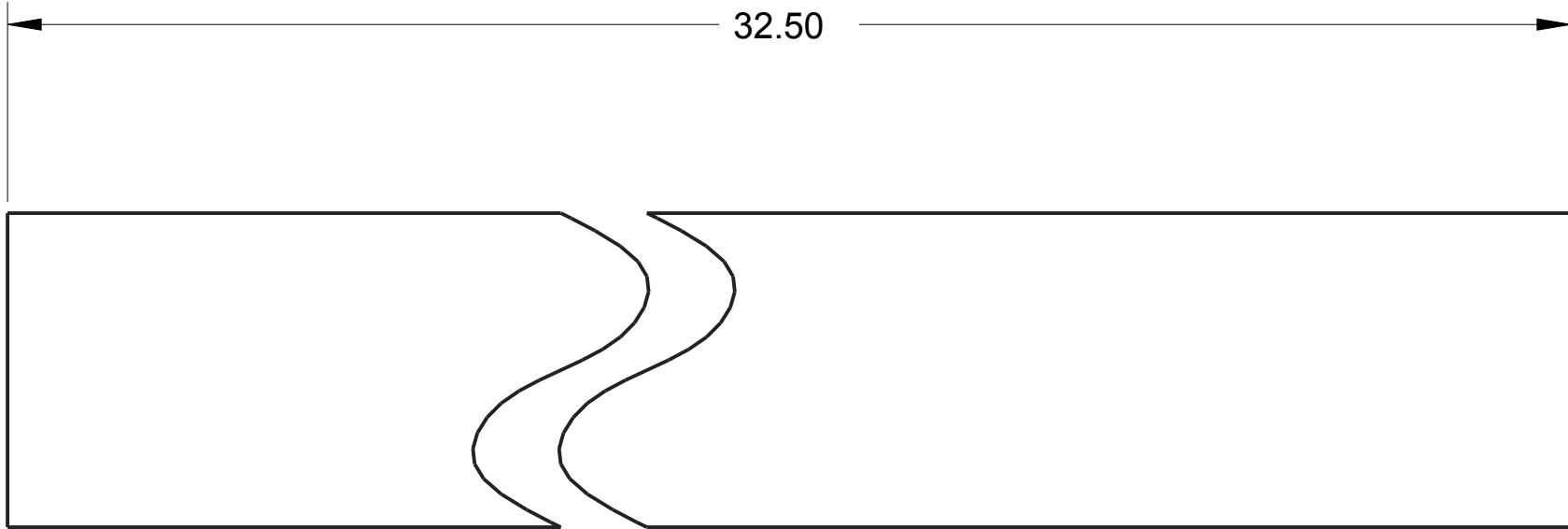
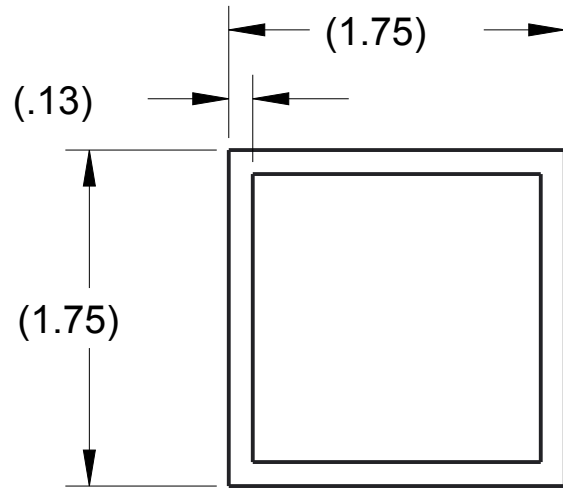
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MODEL NAME	TITLE
GE-14014	Low Goal Top Assembly



Item: GE-14014-01, Long Side
Material: 1.75" x .125" Square Tube, 6063 Aluminum
Scale: 1/1
QTY: 2



Item: GE-14014-02, Short Side
Material: 1.75" x .125" Square Tube, 6063 Aluminum
Scale: 1/1
QTY: 2

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 2 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE Low Goal Top Assembly		
DO NOT SCALE	PROJECT	MODEL NAME GE-14014	ISSUE

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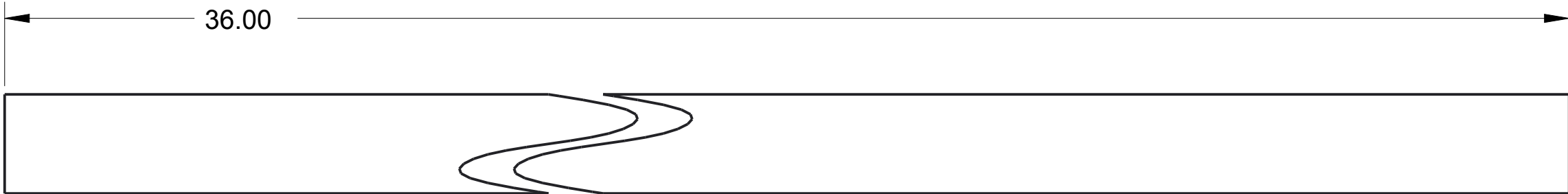
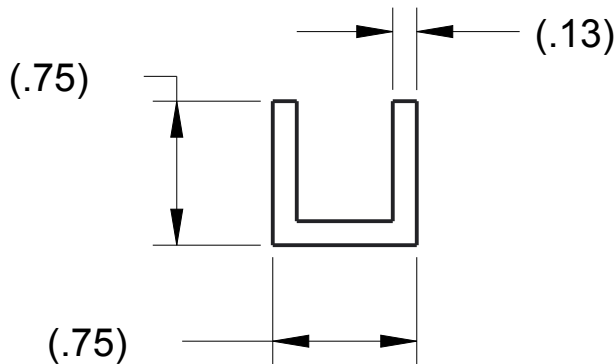
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MODEL NAME	TITLE
GE-14014	Low Goal Top Assembly



Item: GE-14014-03, Channel
Material: .75"x.75"x.125" Channel, 6063 Aluminum
Scale: 1/1
QTY: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 3 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE Low Goal Top Assembly		
	PROJECT		MODEL NAME GE-14014
	DO NOT SCALE		ISSUE

