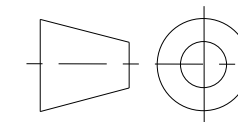


DETAIL A
SCALE 1:2



Notes:

1. Material: 9 Gage Sheet, 5052 Aluminum
2. Remove all burrs and sharp edges

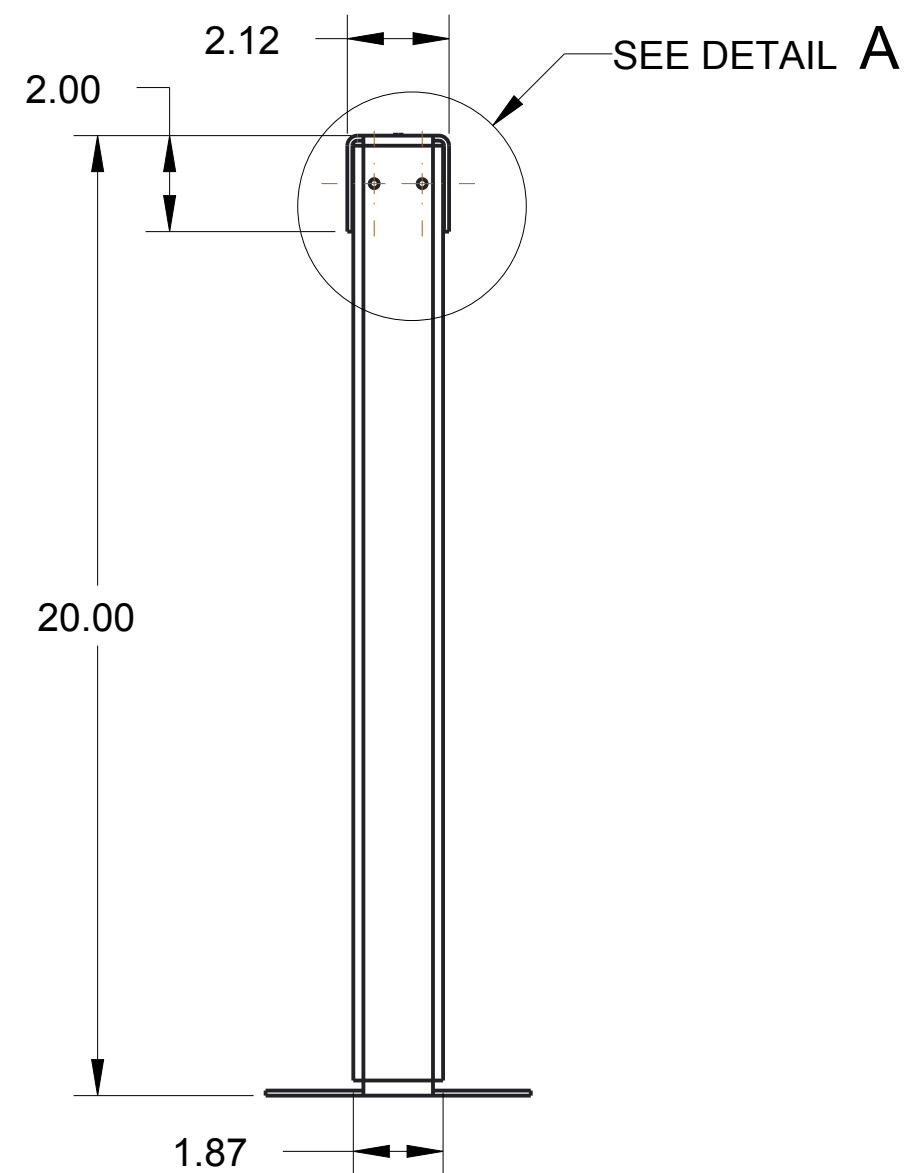


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CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:4	SHEET 1 OF 1

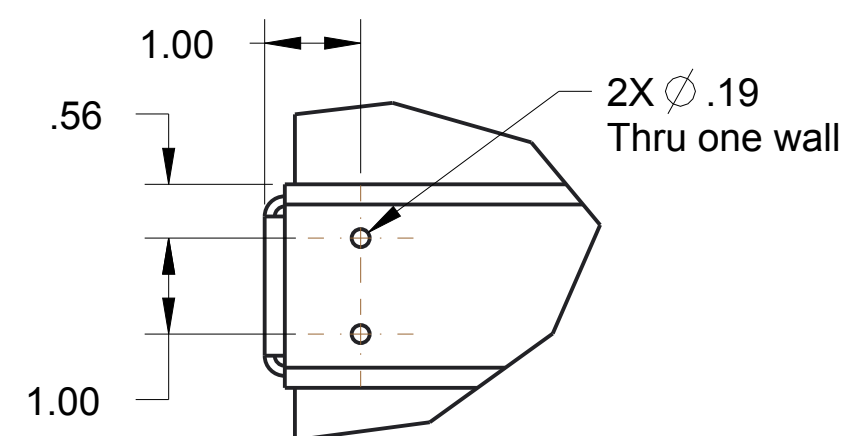
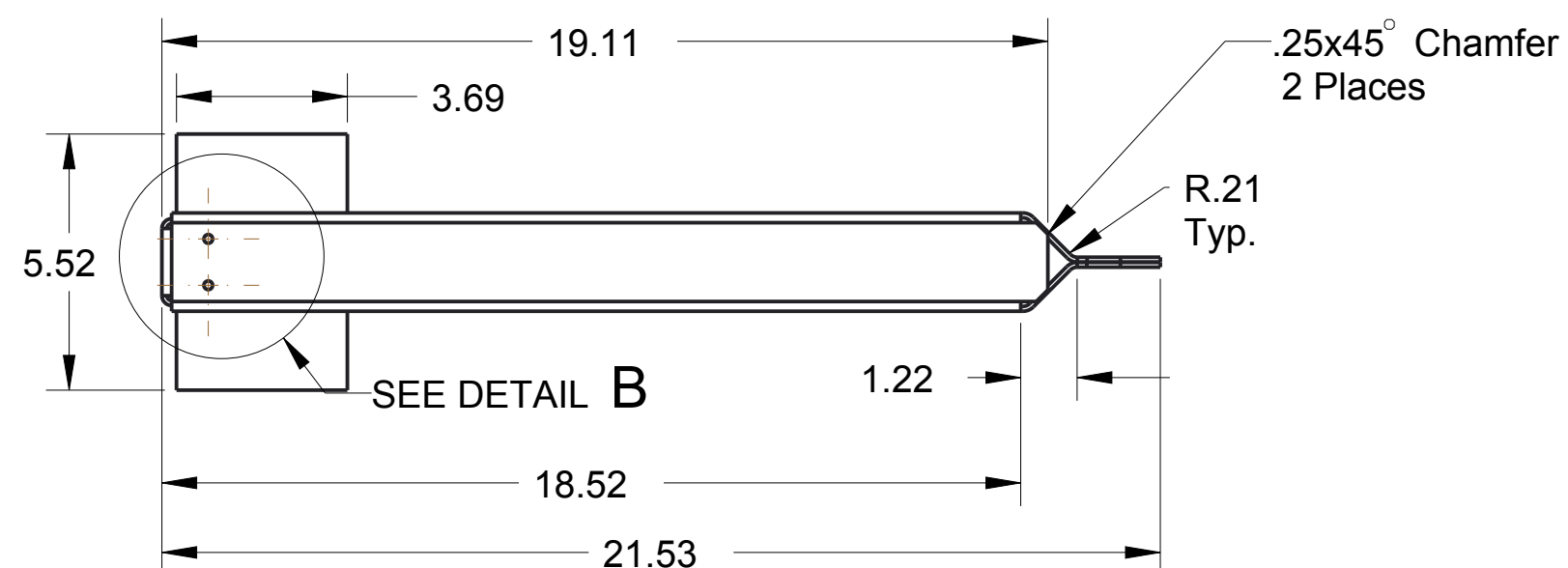
UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1

TITLE	End Bracket, Human Player Barrier
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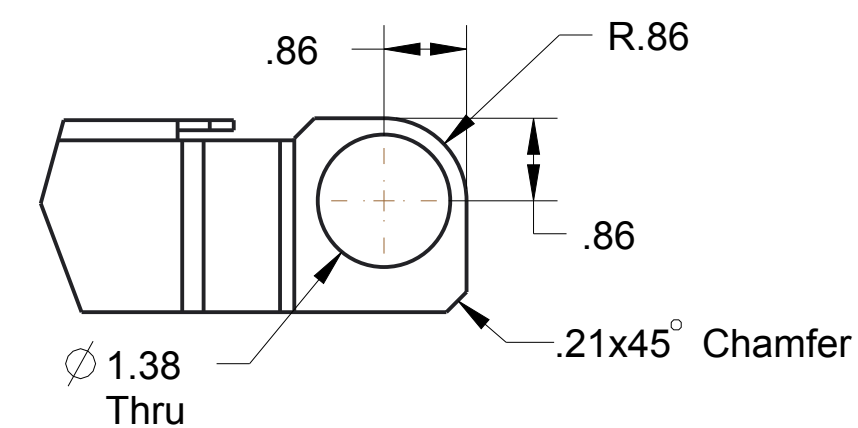
PROJECT	MODEL NAME	ISSUE
	GE-14076	



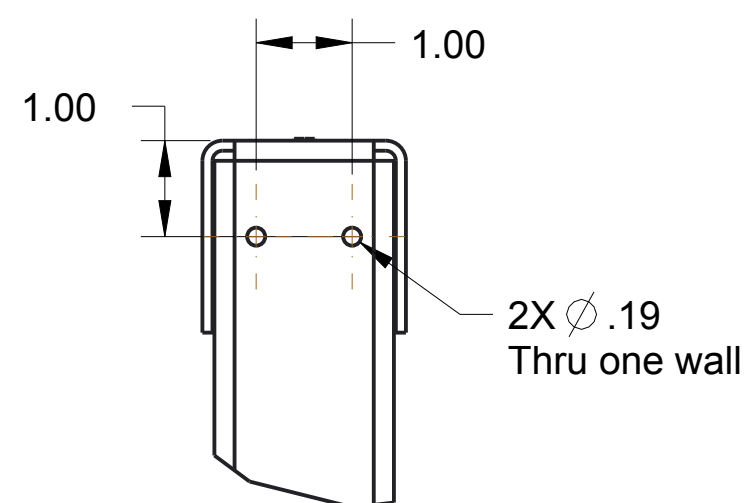
SCALE 1:4



DETAIL B
SCALE 1:2



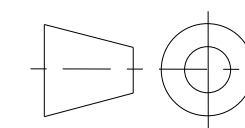
DETAIL C
SCALE 1:2



DETAIL A
SCALE 1:2

Notes:

1. Material: 9 Gage Sheet, 5052 Aluminum
2. Remove all burrs and sharp edges



UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1



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L	TITLE	Bracket, Human Player Barrier
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PROJECT

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CHECKED BY	DATE
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APPROVED BY	DATE
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SCALE 1:4	SHEET 1 OF 1
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MODEL NAME	GE-14077
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ISSUE

D

D

C

C

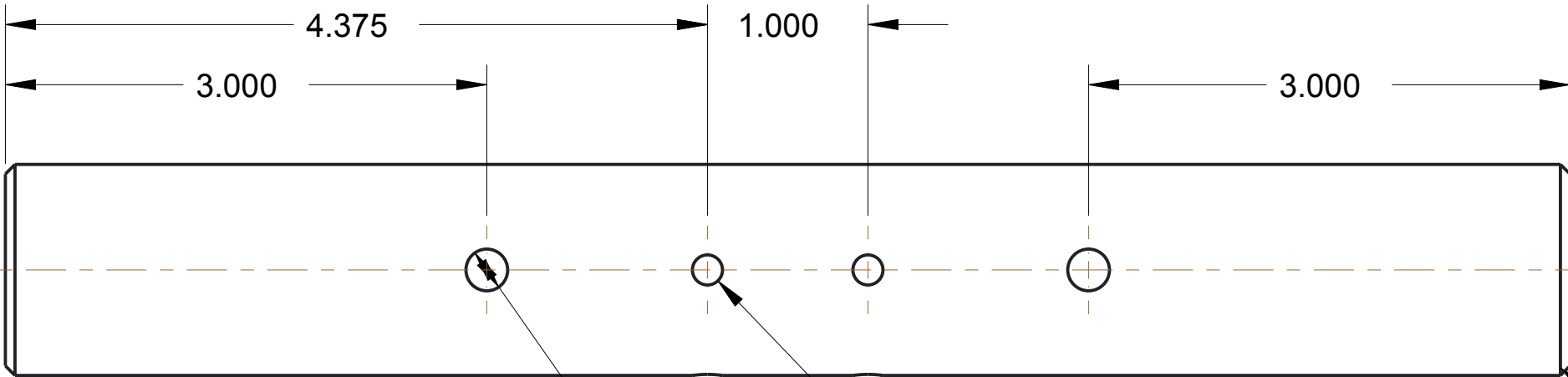
B

B

A

A

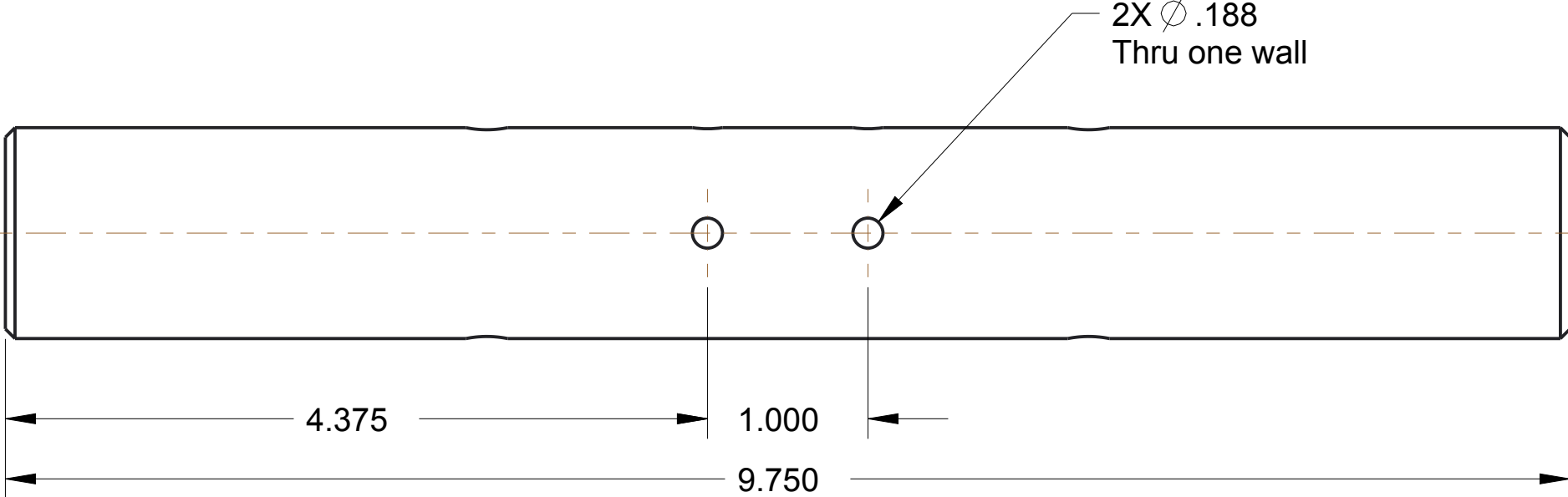
MODEL NAME	TITLE
GE-14079	Insert Pipe, Human Player Barrier



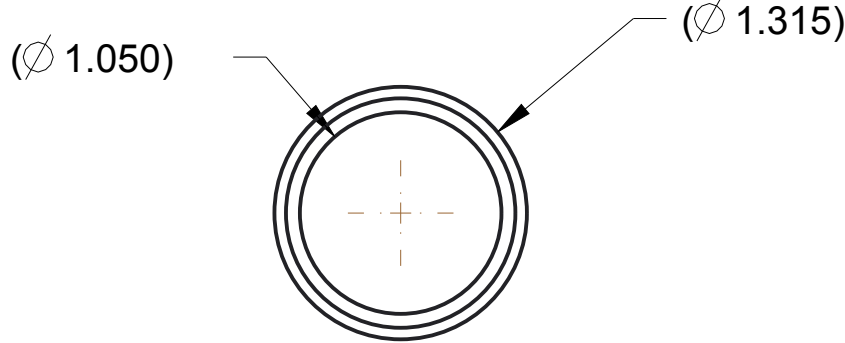
2X ϕ .188
Thru one wall

2X ϕ .260
Thru all

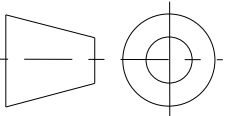

.60x45°
Chamfer
Typ.

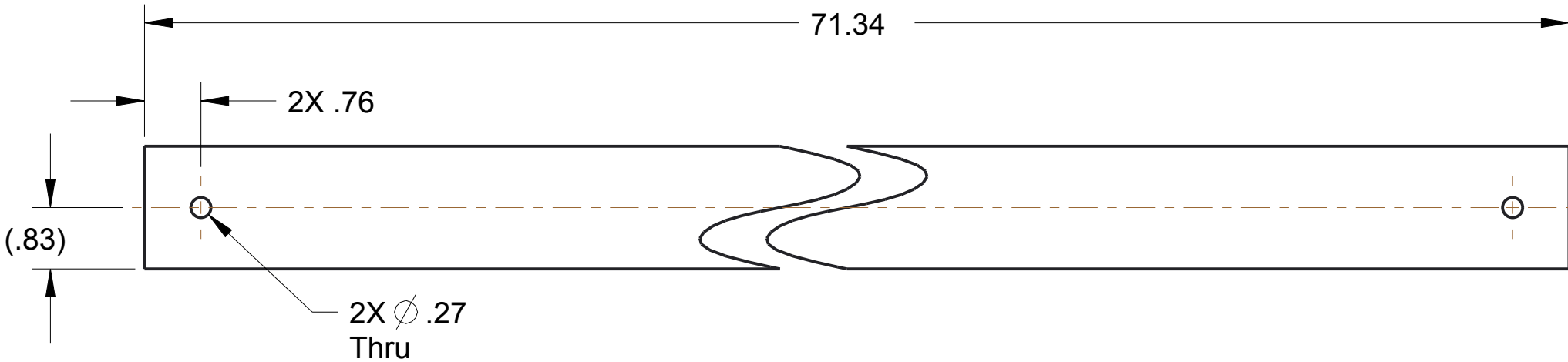
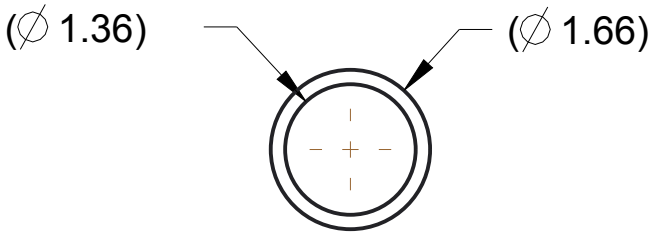


2X ϕ .188
Thru one wall

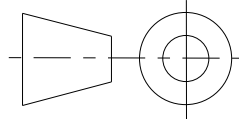


Notes:
1. Material: 1" Schedule 40 Pipe, 6061 Aluminum
2. Remove all burrs and sharp edges.

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		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:1	SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE <h1>Insert Pipe, Human Player Barrier</h1>		
	PROJECT	MODEL NAME <h2>GE-14079</h2>	ISSUE
	DO NOT SCALE		



Notes:
1. Material: 1.25" Schedule 40 Pipe, 6061 Aluminum
2. Remove all burrs and sharp edges.



UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1°

DO NOT SCALE



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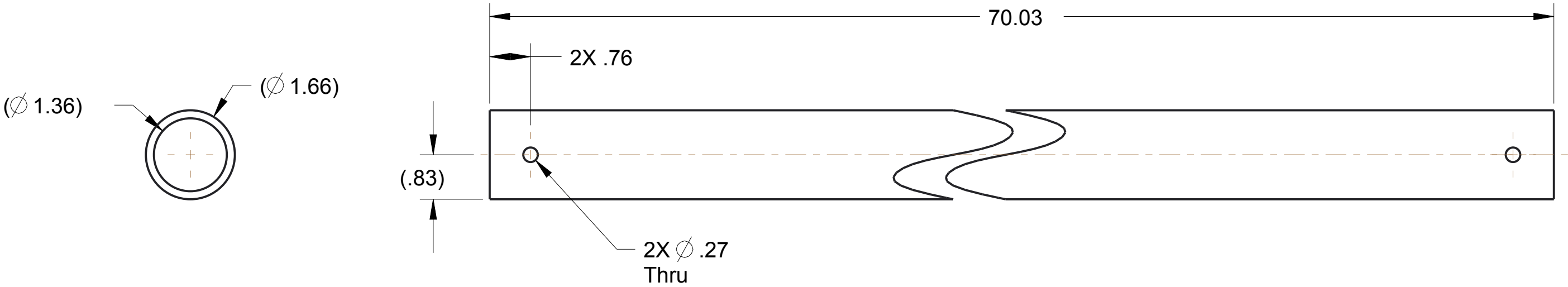
TITLE
Long Pipe, Human Player Barrier

PROJECT

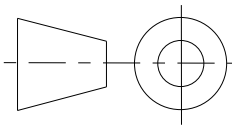

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APPROVED BY	DATE
SCALE 1:2	SHEET 1 OF 1

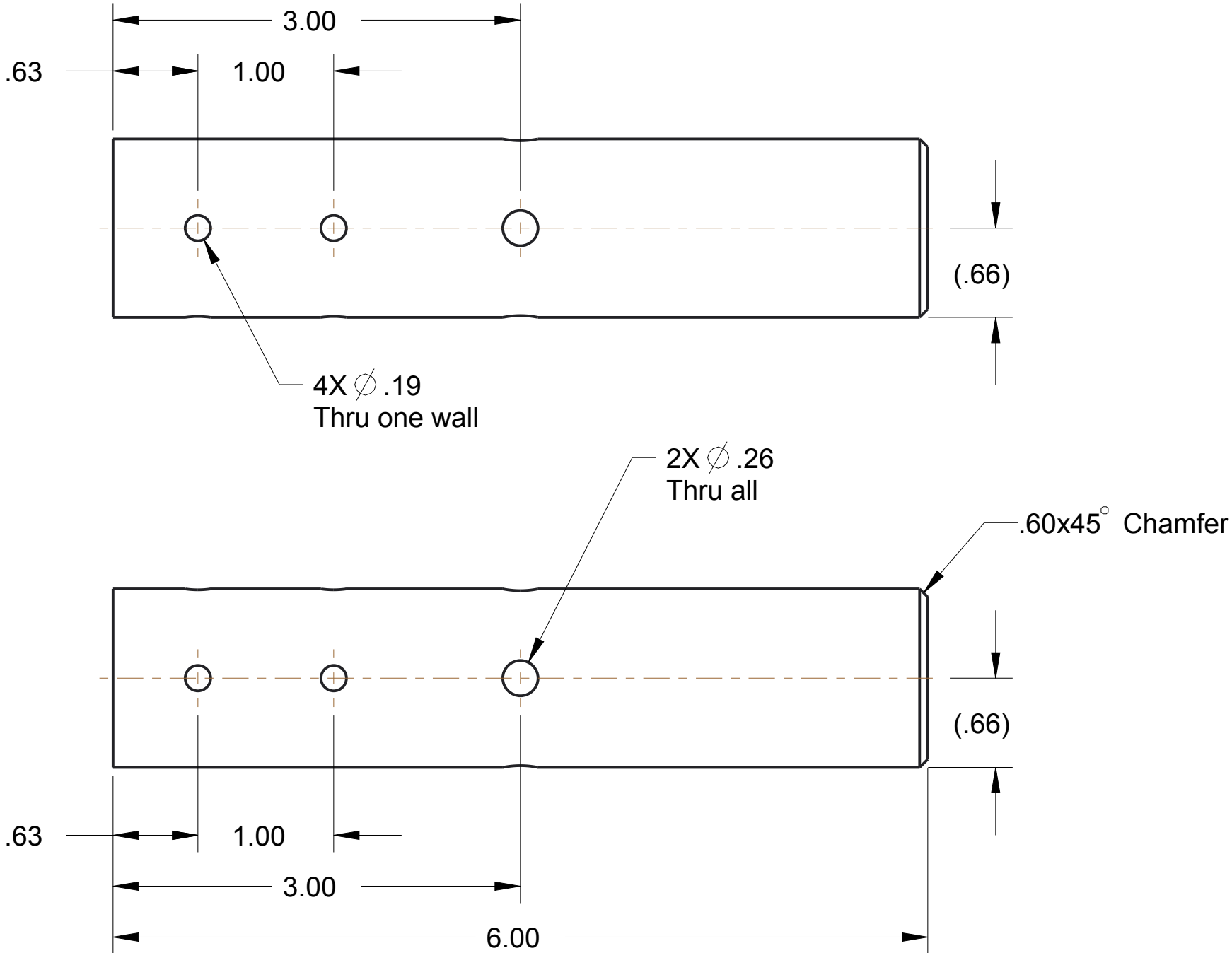
MODEL NAME
GE-14080

ISSUE

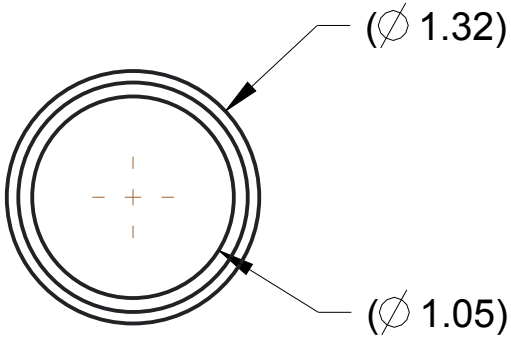
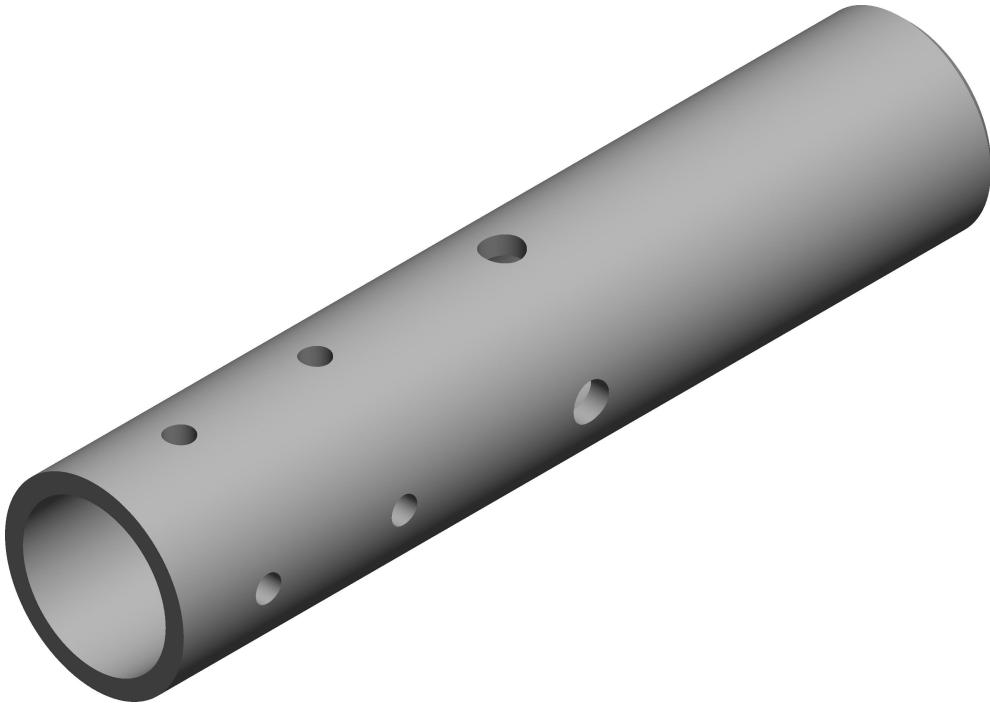


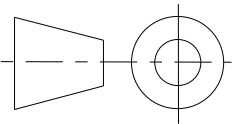

- Notes:
- 1. Material: 1.25" Schedule 40 Pipe, 6061 Aluminum
 - 2. Remove all burrs and sharp edges

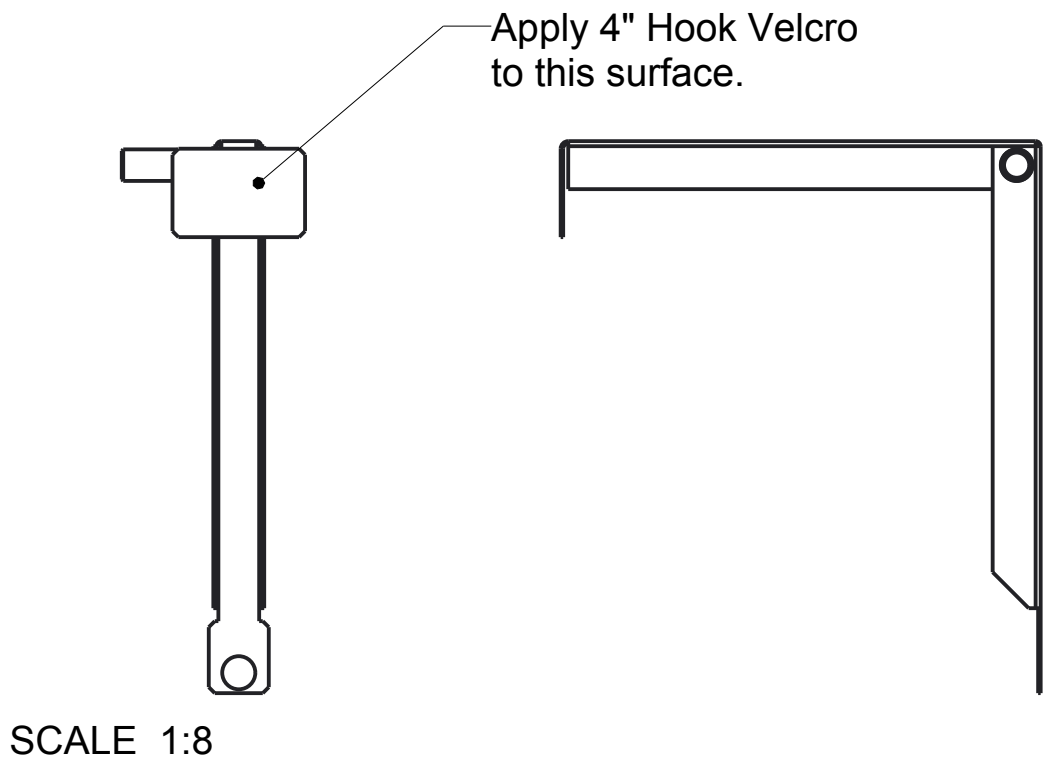
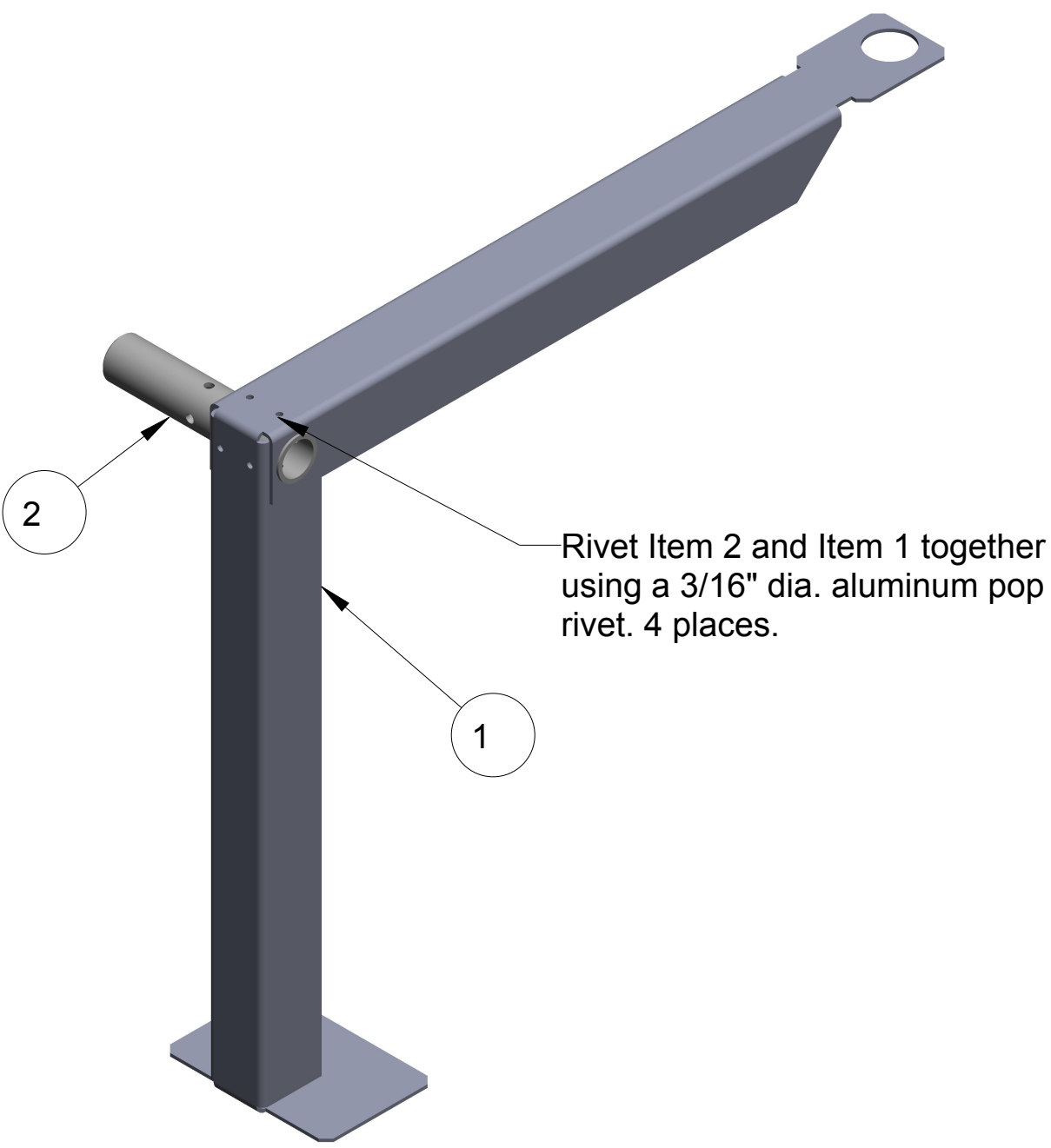
		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
<p>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1°</p> <p>DO NOT SCALE</p>	THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION	SCALE 1:2	SHEET 1 OF1
	TITLE Short Pipe, Human Player Barrier		
PROJECT		MODEL NAME GE-14081	ISSUE




Notes:
1. Material: 1" Schedule 40 Pipe, 6061 Aluminum
2. Remove all burrs and sharp edges



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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1°			
TITLE <div>Short Insert Pipe, HPB</div>			
PROJECT		MODEL NAME GE-14082	ISSUE
DO NOT SCALE			



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14076	1	End Bracket, Human Player Barrier	
2	GE-14082	1	Short Insert Pipe, Human Player Barrier	



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TITLE

End Bracket Assembly, Right

PROJECT

MODEL NAME

GE-14083

ISSUE

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DATE

DATE

DATE

SCALE 1:4

SHEET 1 OF1

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X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1°

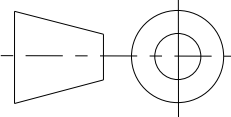
DO NOT SCALE

Rivet Item 1 and Item 2 together
using 3/16" dia aluminum
pop rivet. 4 places.

Apply 4" Hook Velcro
to this surface.


SCALE 1:8

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14076	1	End Bracket, Human Player Barrier	
2	GE-14082	1	Short Insert Pipe, Human Player Barrier	



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TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1°

DO NOT SCALE

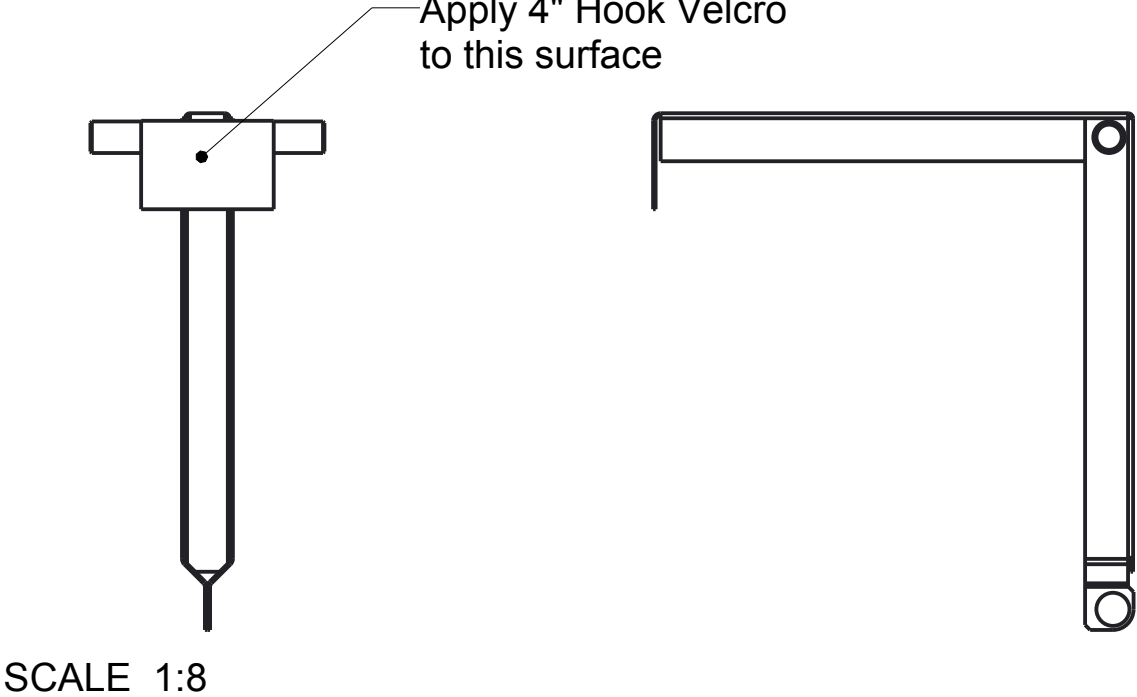
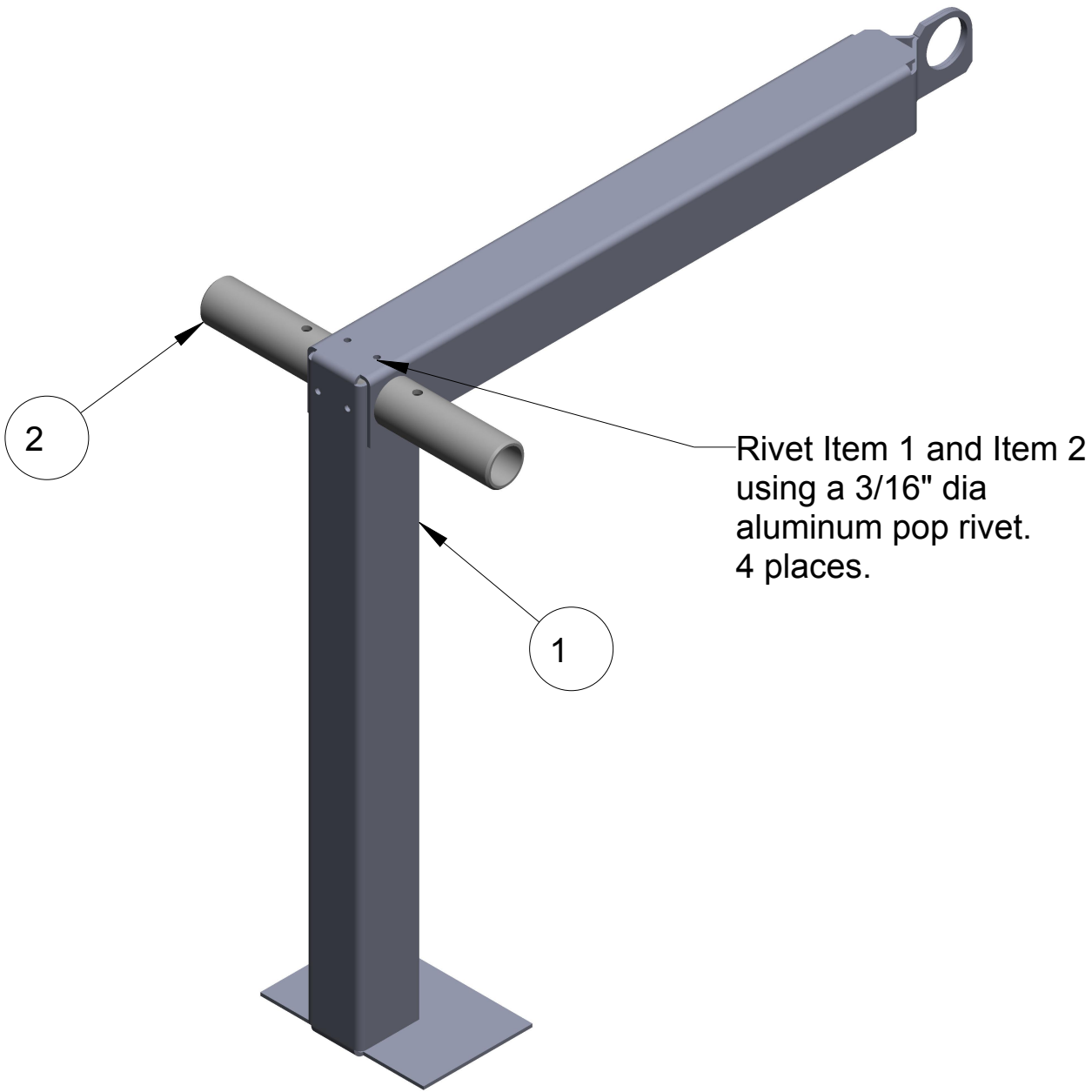


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TITLE
End Bracket Assembly, Left

PROJECT

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APPROVED BY	DATE
SCALE 1:4	SHEET 1 OF 1
MODEL NAME GE-14084	ISSUE



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14077	1	Bracket, Human Player barrier	
2	GE-14079	1	Insert Pipe, Human Player Barrier	



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TITLE

Bracket Assembly, Center

PROJECT

MODEL NAME

GE-14085

ISSUE

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DATE

DATE

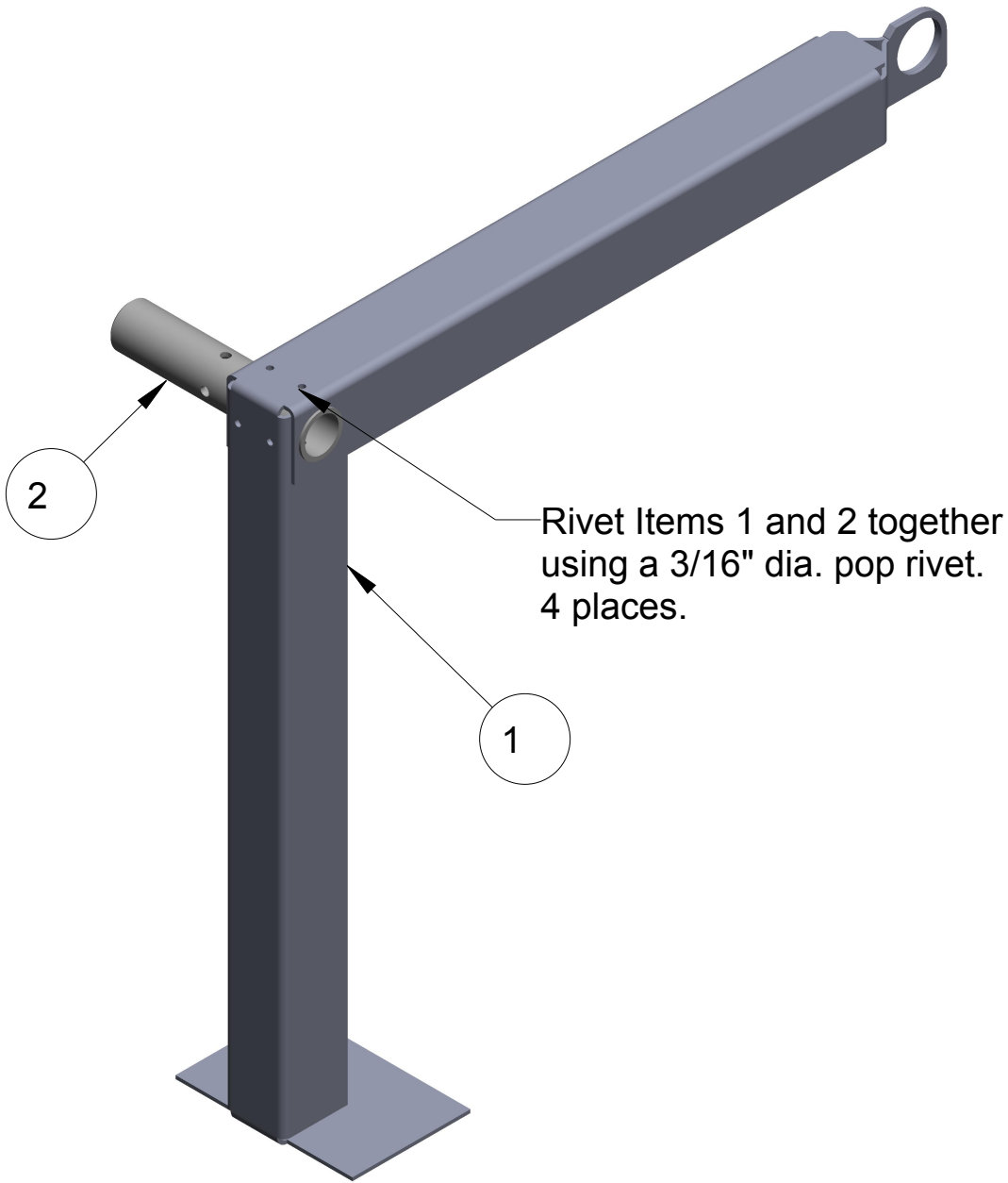
DATE

SCALE 1:4

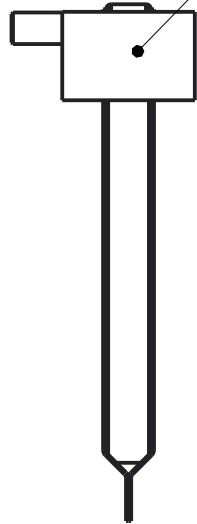
SHEET 1 OF1

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1°

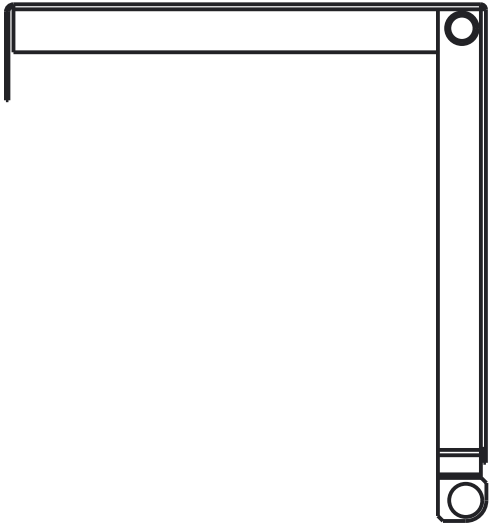
DO NOT SCALE




Apply 4" Hook Velcro to this surface.



SCALE 1:8



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14077	1	Bracket, Human Player barrier	
2	GE-14082	1	Short Insert Pipe, Human Player Barrier	



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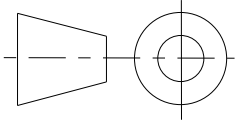
DRAWN BY

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SCALE 1:4

SHEET 1 OF1



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TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1°

DO NOT SCALE

TITLE

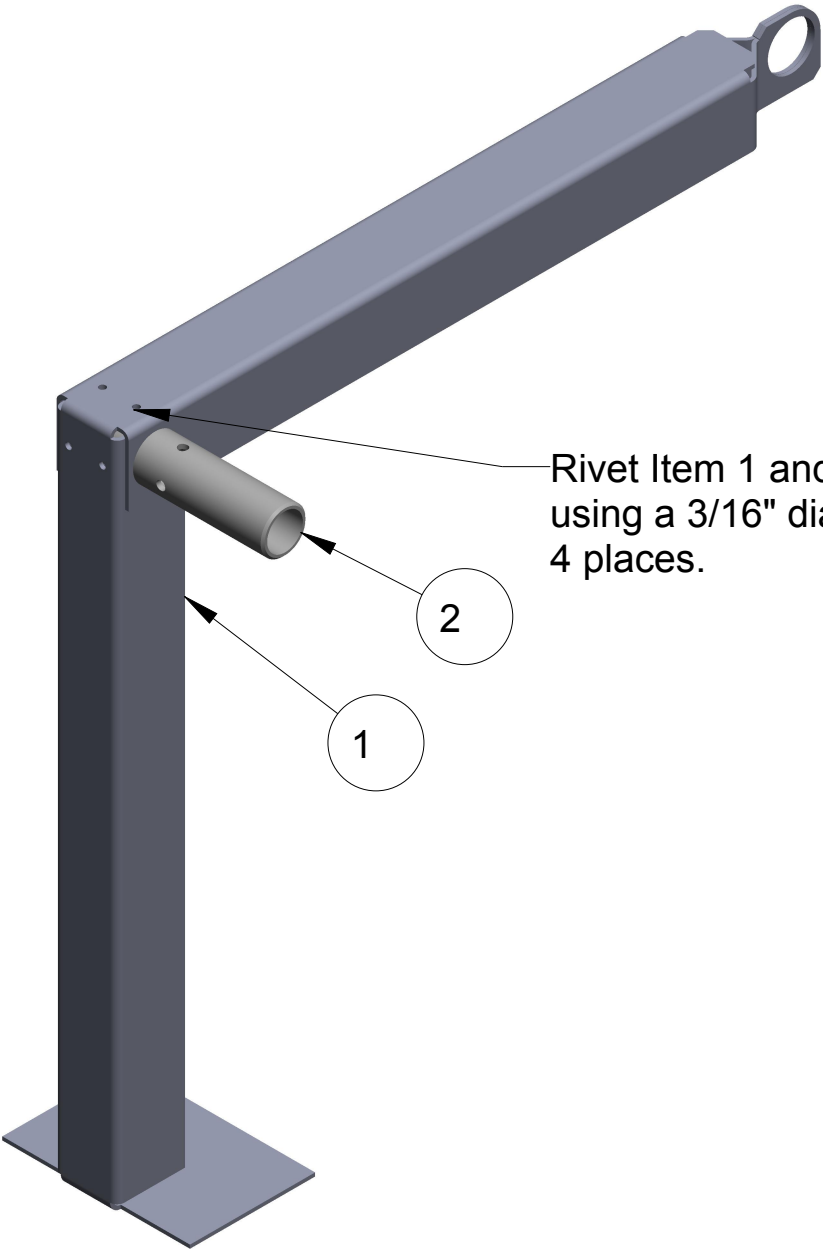
Bracket Assembly, Right

PROJECT

MODEL NAME

GE-14086

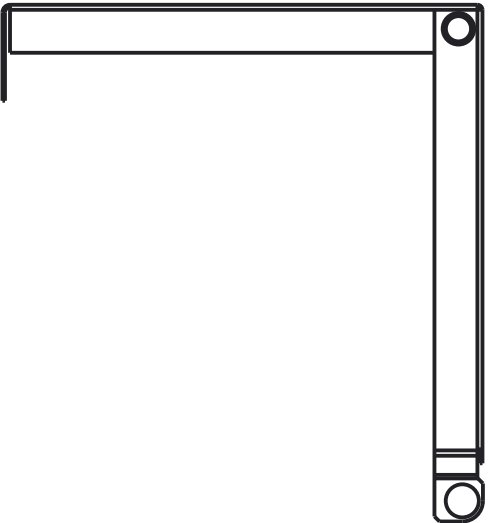
ISSUE



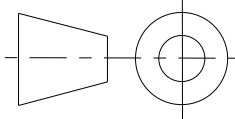
Rivet Item 1 and 2 together
using a 3/16" dia. pop rivet.
4 places.

Apply 4" Hook Velcro
to this surface.

SCALE 1:8



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14077	1	Bracket, Human Player barrier	
2	GE-14082	1	Short Insert Pipe, Human Player Barrier	



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TOLERANCES ARE:
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X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1°

DO NOT SCALE



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TITLE
Bracket Assembly, Left

PROJECT

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APPROVED BY	DATE
SCALE 1:4	SHEET 1 OF 1

MODEL NAME
GE-14087

ISSUE